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Third Semester B.E. Degree Examination, June/July 2017 Mechanical Measurements and Metrology

Time: 3 hrs.

Max. Marks: 80

Note: Answer FIVE full questions, choosing one full question from each module.

Module-1

- | | | |
|---|---|------------|
| 1 | a. Brief the need of inspection. | (04 Marks) |
| | b. What are the principles of measurements? | (04 Marks) |
| | c. Explain the process of measurement. | (04 Marks) |
| | d. What are the causes of Errors in measurements? | (04 Marks) |

OR

- | | | |
|---|---|------------|
| 2 | a. Explain the wavelength standard of measurements. | (04 Marks) |
| | b. What care should be taken in use of slip gauges? | (04 Marks) |
| | c. What is Sine bar? Explain the principle of sine bar. | (04 Marks) |
| | d. With a sketch, explain the principle of auto collimator. | (04 Marks) |

Module-2

- | | | |
|---|---|------------|
| 3 | a. Explain the types of fits. | (04 Marks) |
| | b. What is Hole basis and Shaft basis system? | (04 Marks) |
| | c. Define the Interchangeability and Selective Assembly. | (04 Marks) |
| | d. Explain the compound tolerance, with a suitable example. | (04 Marks) |

OR

- | | | |
|---|--|------------|
| 4 | a. What are the materials used in gauge manufacturing? | (04 Marks) |
| | b. List the functional requirements of a comparator. | (04 Marks) |
| | c. With a neat sketch, explain the optical comparator. | (08 Marks) |

Module-3

- | | | |
|---|---|------------|
| 5 | a. How do you measure the minor diameter of internal threads? | (04 Marks) |
| | b. What is "Best Size wire"? Derive the best wire size in terms of pitch and flank angle. | (08 Marks) |
| | c. With a sketch, show the terminology of a spur gear. | (04 Marks) |

OR

- | | | |
|---|--|------------|
| 6 | a. With a neat sketch, explain the gear roll tester for composite error measurement. | (08 Marks) |
| | b. Explain the basic concept of coordinating measuring machine. | (08 Marks) |

Module-4

- | | | |
|---|---|------------|
| 7 | a. What is the significance of measurements? | (04 Marks) |
| | b. Explain in detail, the Generalized Measuring System. | (08 Marks) |
| | c. What is Transfer Efficiency? | (04 Marks) |

OR

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KJ Lindholm-Leary



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1. Understanding the eBook Mechanical Sample Paper 3 Semester G Scheme
 - The Rise of Digital Reading Mechanical Sample Paper 3 Semester G Scheme
 - Advantages of eBooks Over Traditional Books
2. Identifying Mechanical Sample Paper 3 Semester G Scheme
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Mechanical Sample Paper 3 Semester G Scheme
 - User-Friendly Interface
4. Exploring eBook Recommendations from Mechanical Sample Paper 3 Semester G Scheme
 - Personalized Recommendations
 - Mechanical Sample Paper 3 Semester G Scheme User Reviews and Ratings

- Mechanical Sample Paper 3 Semester G Scheme and Bestseller Lists
- 5. Accessing Mechanical Sample Paper 3 Semester G Scheme Free and Paid eBooks
 - Mechanical Sample Paper 3 Semester G Scheme Public Domain eBooks
 - Mechanical Sample Paper 3 Semester G Scheme eBook Subscription Services
 - Mechanical Sample Paper 3 Semester G Scheme Budget-Friendly Options
- 6. Navigating Mechanical Sample Paper 3 Semester G Scheme eBook Formats
 - ePub, PDF, MOBI, and More
 - Mechanical Sample Paper 3 Semester G Scheme Compatibility with Devices
 - Mechanical Sample Paper 3 Semester G Scheme Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Mechanical Sample Paper 3 Semester G Scheme
 - Highlighting and Note-Taking Mechanical Sample Paper 3 Semester G Scheme
 - Interactive Elements Mechanical Sample Paper 3 Semester G Scheme
- 8. Staying Engaged with Mechanical Sample Paper 3 Semester G Scheme
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Mechanical Sample Paper 3 Semester G Scheme
- 9. Balancing eBooks and Physical Books Mechanical Sample Paper 3 Semester G Scheme
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Mechanical Sample Paper 3 Semester G Scheme
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Mechanical Sample Paper 3 Semester G Scheme
 - Setting Reading Goals Mechanical Sample Paper 3 Semester G Scheme
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Mechanical Sample Paper 3 Semester G Scheme
 - Fact-Checking eBook Content of Mechanical Sample Paper 3 Semester G Scheme
 - Distinguishing Credible Sources

13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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