

Toyota Tacoma 2004-2015 Workshop Manual

1GR-FE ENGINE MECHANICAL - CYLINDER HEAD (for Bank 1 (P40))

EM-89-82

2TR-FE ENGINE MECHANICAL - ENGINE ASSEMBLY

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6. INSTALL CAMSHAFT TIMING GEARS AND NO.2 CHAIN (for Bank 1)

(a) Align the yellow mark links with the timing marks (1 dot mark) of camshaft timing gears as shown in the illustration.

(b) Align the timing marks on the camshaft timing gears with the timing marks on the bearing caps, and install the camshaft timing gears with the chain onto the FKH camshafts.

(c) Temporarily install the 2 camshaft timing gear bolts.
NOTICE:
Do not push camshaft timing gear assembly onto the camshaft forcibly when installing it.

(d) Hold the hexagonal portion of the camshaft with a wrench, and tighten the 2 bolts.
Torque: 100 N·m (1,020 kgf·cm, 74 ft·lb)

(e) Remove the pin from the tensioner No. 2.

7. INSTALL WATER BY-PASS

(a) Install a new O-ring on the water outlet pipe.
(b) Apply torque to the O-ring.
(c) Install the water by-pass joint rear with the O-ring and 4 nuts.
Torque: 25 N·m (25 kgf·cm, 18 ft·lb)
(d) Connect the heater hose.
(e) Connect the engine coolant temperature sensor to the ECU.

8. INSTALL INTAKE MANIFOLD

(a) Set a new gasket on each cylinder head.
NOTICE:
• Align the port holes of the gasket and cylinder head.
• Be careful of the installation direction.
(b) Set the intake manifold on the cylinder heads.
(c) Install and tighten the 10 bolts uniformly in several steps.
Torque: 26 N·m (265 kgf·cm, 19 ft·lb)
(d) Connect the 6 fuel injector connectors.



[N·m (kgf·cm, ft·lb)] Specified torque

Factory Service Manual 2015 Toyota Tacoma

J Rink



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Decoding **Factory Service Manual 2015 Toyota Tacoma**: Revealing the Captivating Potential of Verbal Expression

In an era characterized by interconnectedness and an insatiable thirst for knowledge, the captivating potential of verbal expression has emerged as a formidable force. Its ability to evoke sentiments, stimulate introspection, and incite profound transformations is genuinely awe-inspiring. Within the pages of "**Factory Service Manual 2015 Toyota Tacoma**," a mesmerizing literary creation penned with a celebrated wordsmith, readers set about an enlightening odyssey, unraveling the intricate significance of language and its enduring impact on our lives. In this appraisal, we shall explore the book's central themes, evaluate its distinctive writing style, and gauge its pervasive influence on the hearts and minds of its readership.

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