

Electrode Characteristics

Electrode	Coating	Position	Current	Penetration	Tensile Strength
E-6010	High Cellulose Sodium	All Positions	DCEP	Deep	60,000 PSI
E-6011	High Cellulose Potassium	All Positions	DCEP AC	Deep	60,000 PSI
E-6012	High Titania Sodium	All Positions	DCEN AC	Medium	60,000 PSI
E-6013	High Titania Potassium	All Positions	DCEP DCEN AC	Shallow	60,000 PSI
E-7018	Iron Powder Low Hydrogen	All Positions	DCEP AC	Shallow to Medium	70,000 PSI
E-7024	Iron Powder Low Hydrogen	Flat Horizontal Fillets	DCEN AC	Shallow to Medium	70,000 PSI

Electrode Selection Guide

David Kirk



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