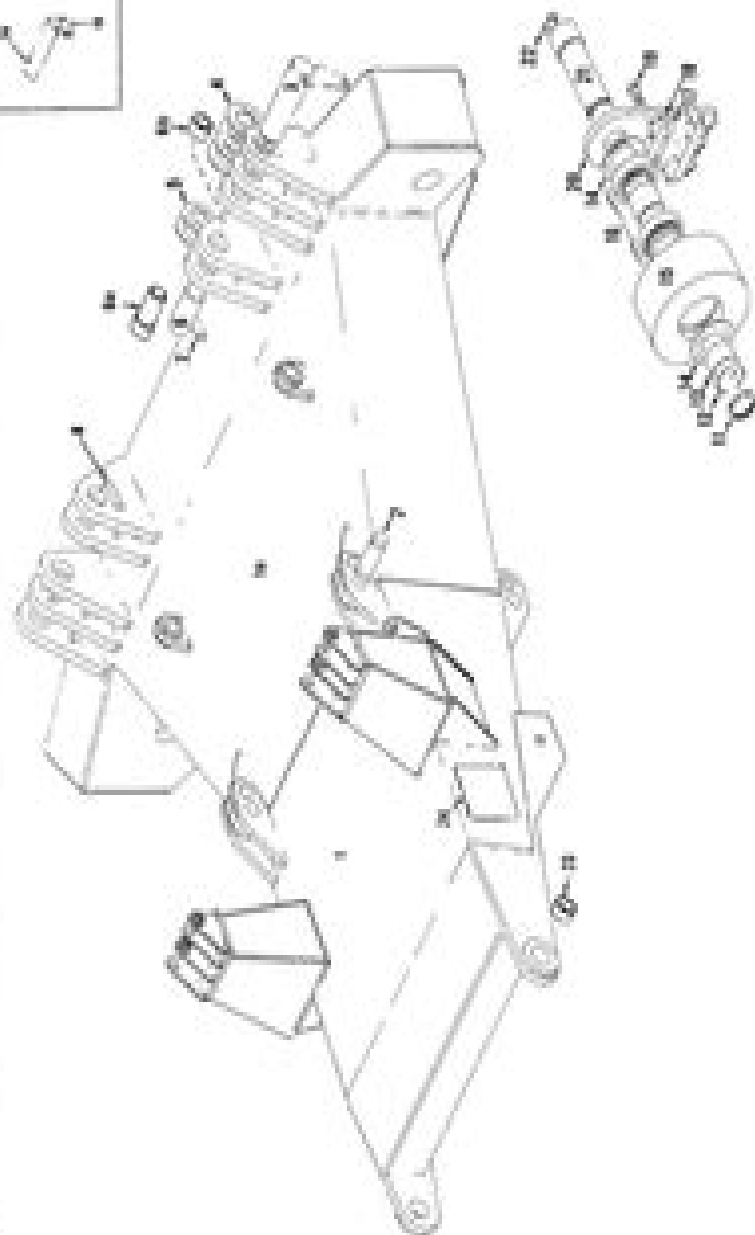


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1000

FRONT COVER: ROLLER COASTER
BACK COVER: QUARTER HINGE

APP NO.	PART NUMBER	QUANTITY REQUIRED	DESCRIPTION OF PART	VENOM PART NO.
1	40385	1	CARRIER, Front Roller (Rear Section)	
1a	50395	1	CARRIER, Front Roller (Front Section)	
2	158948	4	FIN W/cover plate (see note 1)	
3	15897	2	FIN, boom and Mast W/gr fitting, cap screws, hex nuts and lockwashers (see note 2)	
4	15898	As Req'd	WASHER, Steel	
5	157900	12	WASHER, Steel (M1000)	
6	71234	12	WASHER, Steel (M5000-M900)	
6a	158438	2	FIN W/gr fitting and allow (M1000)	
6b	158449	2	FIN W/allow and gr. fitting (M4000-M900)	
6c	158449	2	WASHER (M5000-M900)	
7	71174	2	KEEPER, Pin W/cap screws and lockwashers	
8	218120	4	Ball	
11	215205	4	LOCKWRT, bearing	
12	215111	4	LOCKWASHER, bearing	
13	74084	4	PLATE	
14	504808	8	RING, Nylon	
15	74085	4	ROLLER, Front W/gr fitting	
16	214473	4	ASSEMBLY, bearing and spacer	
16a	181617	2	SHOCK ASSEMBLY, Bush (see notes 3 and 5)	
17	540287	2 each	SHOCK (3/16" rod)	
18	540286	2	SHOCK	
19	94024	2	WASHER, Steel	
20	217397	4	WASHER	
21	74085	2	SHAFT, Roller (18-8/16" long)	
21a	540214	2	SHAFT, Roller and Bush (24-3/16" long)	
22	77393	4	LOCK, Shaft W/cap screws and lockwashers	
23	158887	2	WASHER (M5000-M900)	
24	181293	1	PLATE, builder's (Specify Serial Number of Unit)	
			NOTE 1: Pin F158948 shown in position for M1000. For M5000 and M9000 use in front roller.	
			NOTE 2: Boom and Mast Pin prior to design change of Feb. 1, 1975.	
1a	158948	2	FIN W/gr. fitting	
1b	158974	2	KEEPER, Pin W/cap screws and lockwashers	
			NOTE 3: Bush W/shock rollers, Delete "Shock Bush" F181617, and use sheet following.	
			NOTE 4: On M1000 and M5000, outside mounted light float can not be used W/this installation.	
			NOTE 5: Shock shoe F181617 discontinued per design change of March 18, 1975. See "Shock Roller" sheet following.	

— **2010-2011** —

Manitowoc 4100 Ringer Manual

Lei Huang



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