OPERATING INSTRUCTION

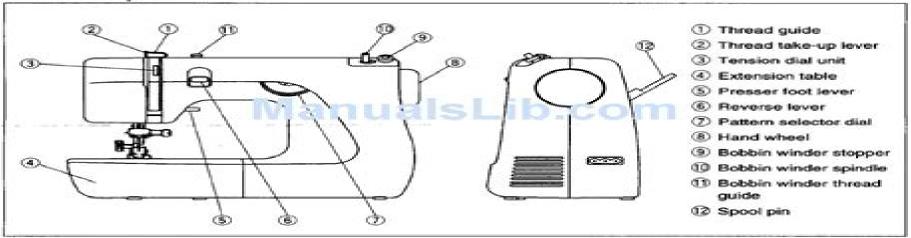
For your safety.....

- Always turn off the power and unplug from the outlet. When leaving the machine unattended. When attaching or removing parts. When cleaning the machine. When the electric current is shut off.
- During operation, keep an eye on sewing area.Do not touch moving parts such as the Thread takeup lever, Hand wheel, Needle.

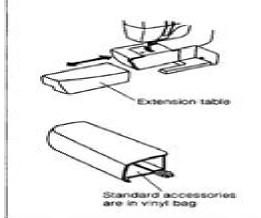
Before sewing

- Clean the machine with soft cloth to prevent oil and dust from the machine.
 Do not use thinner, benzine, etc. for cleaning.
- Do not use the machine except as described in these instructions.

1 Names of parts



2 Free Arm sewing



For Free Arm sewing, slide the Extension table to the left and remove.

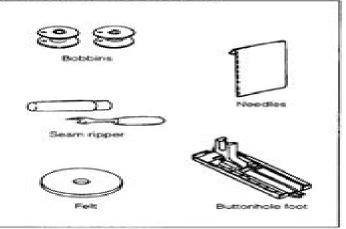
To replace Extension table.

Slide the Extension table along the Free Arm inserting tab into the slot.

Accessory kit.

Standard accessories located inside the Extension table.

Standard accessories



Janome Serger Machine Manual

Jianjun Gao

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- 1. Understanding the eBook Janome Serger Machine Manual
 - The Rise of Digital Reading Janome Serger Machine Manual
 - Advantages of eBooks Over Traditional Books
- 2. Identifying Janome Serger Machine Manual
 - Exploring Different Genres
 - o Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
- 3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Janome Serger Machine Manual
 - User-Friendly Interface
- 4. Exploring eBook Recommendations from Janome Serger Machine Manual
 - Personalized Recommendations
 - $\circ\,$ Janome Serger Machine Manual User Reviews and Ratings
 - Janome Serger Machine Manual and Bestseller Lists
- 5. Accessing Janome Serger Machine Manual Free and Paid eBooks
 - Janome Serger Machine Manual Public Domain eBooks
 - Janome Serger Machine Manual eBook Subscription Services
 - Janome Serger Machine Manual Budget-Friendly Options

- 6. Navigating Janome Serger Machine Manual eBook Formats
 - o ePub, PDF, MOBI, and More
 - Janome Serger Machine Manual Compatibility with Devices
 - o Janome Serger Machine Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - o Adjustable Fonts and Text Sizes of Janome Serger Machine Manual
 - Highlighting and Note-Taking Janome Serger Machine Manual
 - Interactive Elements Janome Serger Machine Manual
- 8. Staying Engaged with Janome Serger Machine Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Janome Serger Machine Manual
- 9. Balancing eBooks and Physical Books Janome Serger Machine Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Janome Serger Machine Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Janome Serger Machine Manual
 - Setting Reading Goals Janome Serger Machine Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Janome Serger Machine Manual
 - Fact-Checking eBook Content of Janome Serger Machine Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements

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