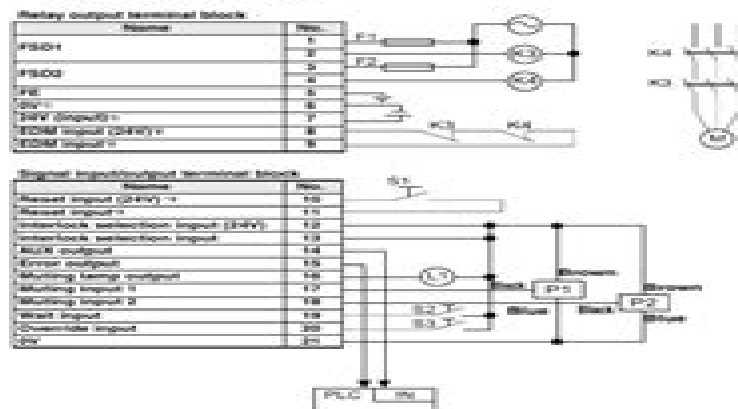


Wiring Example

■ GL-R Series

This wiring example illustrates the case of the following settings.

- Interlock function: Used (Manual reset mode)
- EDM function: Used
- Muting function: Used



■ GL-S Series



■ Meaning of symbols

- F1, F2 : Fuse
- K3, K4 : External device (Magnet contactor, etc.)
- S1 : Switch for reset (N.O.)
- S2 : Switch for start input (N.O.)
- S3 : Switch for override (N.O.)
- L1 : Muting lamp (Incandescent lamp or LED lamp)
- P1, P2 : Muting device (Photoelectric sensors with built-in amplifiers such as P2 (PNP output), etc.)
- M : 3-phase motor
- PLC : For monitoring use. This is a NON-SAFETY RELATED system.

S2 and PLC are NON-SAFETY RELATED systems.

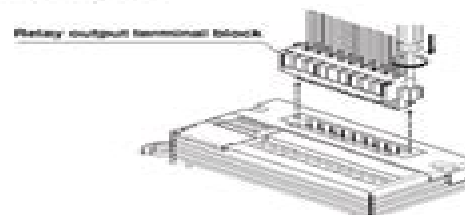
- *1 No. 6 and No. 7 do not need to be wired when the SL-U02 is connected.
- *2 If it is not necessary to perform error detection for K3 and K4 (when EDM input is not used), use the shorting bar between No. 8 and No. 9.
- *3 In the auto reset mode, use the shorting bar between No. 10 and No. 11. To release the error condition of a GL-R through the reset input, connect a N.C. switch.

- For the GL-R Series, the functions are switched to different functions according to the settings configured with the "Safety Device Configurator" PC setting software. When the settings are changed, check the wiring referring to the internal circuit diagram in the previous section.
- The total electric current supplied from each 24 V terminal of the GL-T11R must be 95 mA or less.

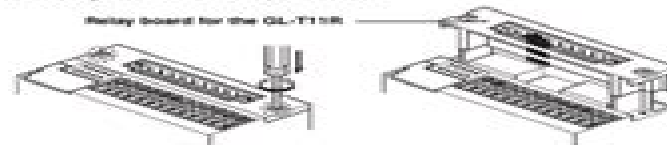
Replacing the Relay Board

The relay used for the PSD of the GL-T11R can be replaced without rewiring the connection terminal.

- 1 Prepare the relay board for the GL-T11R (OP-87682).
- 2 Turn off the power to the GL-T11R and all the devices connected to the GL-T11R.
- 3 Loosen the two terminal replacement screws, and remove the relay output terminal block.

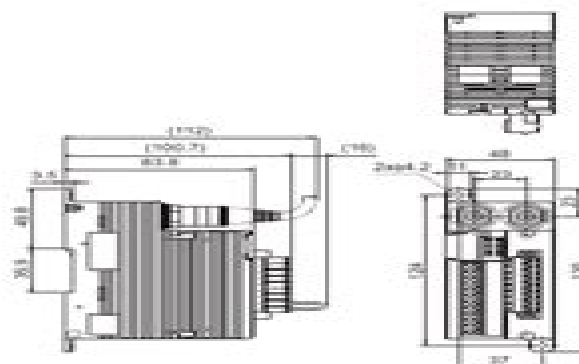


- 4 Loosen the two relay board replacement screws and remove the current relay board from the GL-T11R.



- 5 Install the new relay board in the GL-T11R and tighten the relay board replacement screws. (Recommended tightening torque: 0.3 N·m)
- 6 Attach the relay output terminal block to the relay board and tighten the terminal replacement screws. (Recommended tightening torque: 0.3 N·m)
- 7 Check the operation according to the checklist.

External Dimensions Diagram



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