#### STEAM MODULE: NO STEAM, NO PRESSURE

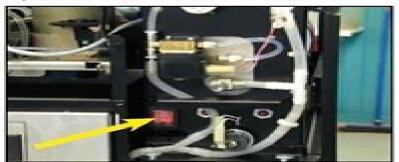
NO STEAM NO PRESSURE IN THE BOILER, (GAUGE READS 0 BAR), CAN BE A RESULT OF THE FOLLOWING CAUSES IN ORDER OF PROBABILITY:

- A) MAIN POWER SWITCH IS "OFF"
- B) BOTH HIGH LIMIT SWITCHES ARE TRIPPED
- C) DEFECTIVE PRESSOSTAT
- D) BOTH TRIACS 1 & 2 OR BOTH HEATING ELEMENTS Q/R AND S/T ARE BAD
- E) DEFECTIVE POWER RELAY
- F) DEFECTIVE MAIN POWER SWITCH
- G) NO POWER SUPPLY FROM TERMINAL BLOCK

#### Problem Source

#### Solution

#### A) MAIN POWER SWITCH IS "OFF"



Turn main TS module power switch to the \_ON\* position. (Button must be illuminated)

### B) LIMIT SWITCHES ARE TRIPPED



Reset the limit switches by pressing the red knobs until a \_click\* is heard.

Note: This problem indicates a larger malfunction and further examination of the machine is required.

# **Mastrena Service Manual**

Mike Jess



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