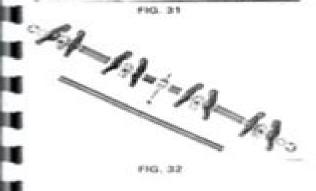


FIG. 311



VALVE SPRINGS AND VALVE STEM SEALS

Valve springs, seating washers, caps, and locks are interchangeable between intake and exhaust valves. However, valve starn seals may differ, Fig. 31. Red. silippos rubber seals, 1, are used only on intake valves. Black viton rubber seals, 2, are used on ewhaust or intake valves.

Standard size valve stem seals should be used with standard size and 0.08 mm (0.000 in) oversize value. stems. Valve stem seals of 0.38 mm (0.015 in.) and 0.76 mm iff.030 in.) oversizes should be used with 0.38 mm (0.015 in) and 0.76 mm (0.030 in.) oversize valve stems. However, standard size valve stem seals. can be used with oversize valve stems, if necessary.

trongr and outer valve springs must be installed with closely wound end (damper coils) toward sylinder head. Check valve springs in a spring tester and compare with following values:

Outer Valve Springs:

| - | | | | | | | | |
|---|---------------------------|-------|------|------|------|-------|--------|----|
| | Load at 45.2 mm | | | | | | | |
| | (1.78 M) | | 178 | 0.38 | (140 | 13.2 | The. | į |
| | Load at 34.5 mm | | | | | | | |
| | 11.258 in.) | 321 4 | 110 | N.OS | 13.3 | 3.6 | Box. | į |
| b | viver. Wallver, Signings: | | | | | | | |
| | Load at 20.7 mm | | | | | | | |
| | (3.5425 in.) | 68 4 | 38 | 171% | 400 | 0.77 | No. | i |
| | Load at 29.0 mm | | | | | | | |
| | 13. \$40 ox 3 | 3.400 | - 79 | 4333 | 5 6 | 1.607 | Story. | ij |

ROCKER ARM SHAFT ASSEMBLY

DISASSEMBLING ROCKER ARM SHAFT ASSEMBLY

- 1. Remove snap ring and washer from each end of proclaim about.
- 2. Remove rocker arms, support brackets ito ease removal, spread bore in each bracket by driving a narrow chisel into stoti, and spacer springs, Fig. 32. Lay all parts in order so they will be installed in their priginal locations.
- 3. Remove locating sorew from oil fixed connection and remove connection from shaft.

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Table of Contents Massey Ferguson 60 Service Manual

- 1. Understanding the eBook Massey Ferguson 60 Service Manual
 - The Rise of Digital Reading Massey Ferguson 60 Service Manual
 - Advantages of eBooks Over Traditional Books
- 2. Identifying Massey Ferguson 60 Service Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
- 3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Massey Ferguson 60 Service Manual
 - User-Friendly Interface
- 4. Exploring eBook Recommendations from Massey Ferguson 60 Service Manual
 - Personalized Recommendations
 - Massey Ferguson 60 Service Manual User Reviews and Ratings

- Massey Ferguson 60 Service Manual and Bestseller Lists
- 5. Accessing Massey Ferguson 60 Service Manual Free and Paid eBooks
 - Massey Ferguson 60 Service Manual Public Domain eBooks
 - Massey Ferguson 60 Service Manual eBook Subscription Services
 - Massey Ferguson 60 Service Manual Budget-Friendly Options
- 6. Navigating Massey Ferguson 60 Service Manual eBook Formats
 - o ePub, PDF, MOBI, and More
 - Massey Ferguson 60 Service Manual Compatibility with Devices
 - Massey Ferguson 60 Service Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - o Adjustable Fonts and Text Sizes of Massey Ferguson 60 Service Manual
 - Highlighting and Note-Taking Massey Ferguson 60 Service Manual
 - Interactive Elements Massey Ferguson 60 Service Manual
- 8. Staying Engaged with Massey Ferguson 60 Service Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Massey Ferguson 60 Service Manual
- 9. Balancing eBooks and Physical Books Massey Ferguson 60 Service Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Massey Ferguson 60 Service Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Massey Ferguson 60 Service Manual
 - Setting Reading Goals Massey Ferguson 60 Service Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Massey Ferguson 60 Service Manual
 - Fact-Checking eBook Content of Massey Ferguson 60 Service Manual
 - Distinguishing Credible Sources

- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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