



Power take-off -
Layshaft - Driving prion - PTO brake

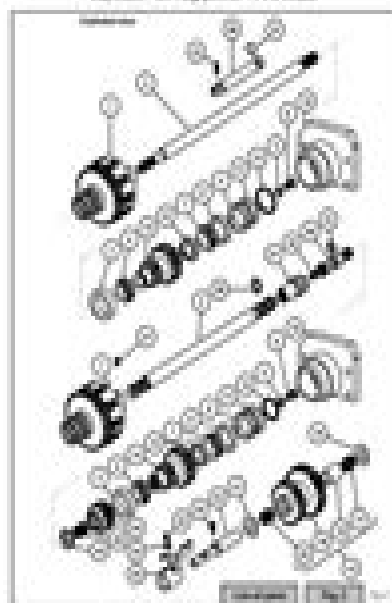


Fig. 1

Fig. 2



Power take-off -
Layshaft - Driving prion - PTO brake

A, 2-speed PTO (without shimming)

Disassembly

1. Remove the top 4th standard support base section (A).

Open ends (Fig. 16), disassembly:

- the speed valve supply hose (1)
- the PTO valve supply hose (2)
- the return hose (3)

Close ends (Fig. 16), disassembly:

- the speed valve supply hose (1)
- the load sensing hose (2)
- the auxiliary speed valve return pipe (3)
- the return hose (4) of the 4th valve
- the return supply pipe (5)

2. Take out the balls (4) from the speed valve support (B) (Fig. 14 or 15).

3. Remove the speed valve supports.

Note: Fit the support and speed valves without reversing the control cables (1) (Fig. 4).

4. Disconnect the supply pipe (5) of the power take-off brake (Fig. 5).

5. Disconnect the lubrication pipe (6) (Fig. 5).

6. Take out the balls (4) and remove the cover (10) (Fig. 5).

7. Extract the prion assembly (10) and the shaft (2) mechanically (Fig. 5) and lock it (4). Remove the pins (4).

Note: The shaft (2) is fixed over the clutch (1) without a locking screw.

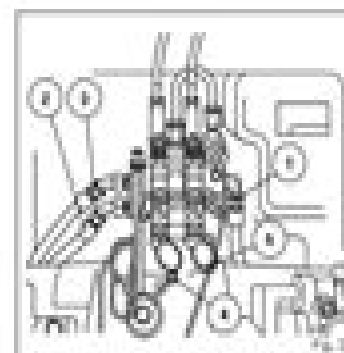


Fig. 14

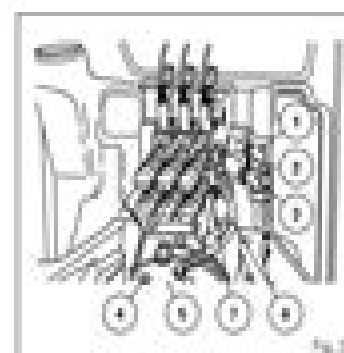


Fig. 15

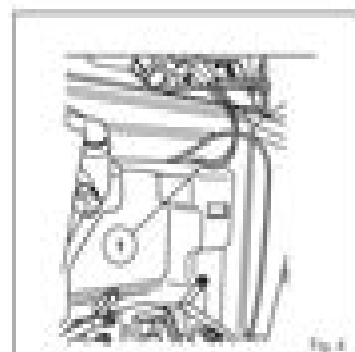


Fig. 4

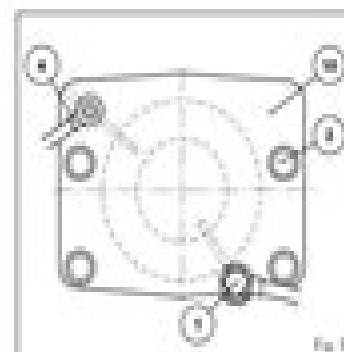


Fig. 5

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