

## Clutch

25

## 25-00 Safety Precautions

Safety Precautions in this section apply to all procedures within this group.

**DANGER**

When working on the vehicle, shut down the engine, set the parking brake, and chock the tires. Before working under the vehicle, always place jack stands under the frame rails to ensure the vehicle can not drop. Failure to follow these steps could result in serious personal injury or death.

## 25-01 Eaton Fuller Clutch Release Bearing Lubricating

The standard clutch release bearing is sealed, and does not require lubrication. If the vehicle is not equipped with a maintenance-free sealed clutch release bearing, lubricate the bearing as follows:

1. Park the vehicle on a level surface. Apply the parking brake, and chock the rear tires.
2. Remove the clutch inspection plate.

**NOTE:** Some clutch release bearings are equipped with a lubrication extension that extends outside of the clutch housing. It is not necessary to remove the clutch inspection plate when the lubrication extension is used.

**NOTE:** For lubricating the release bearing, Eaton Fuller recommends a lithium-base high-temperature grease that meets the NLGI grade one or two specification.

1. Wipe the dirt away from the grease fitting. See Fig. 1. Use a tire-pressure-type grease gun equipped with the recommended grease, and lubricate the bearing until excess grease purges

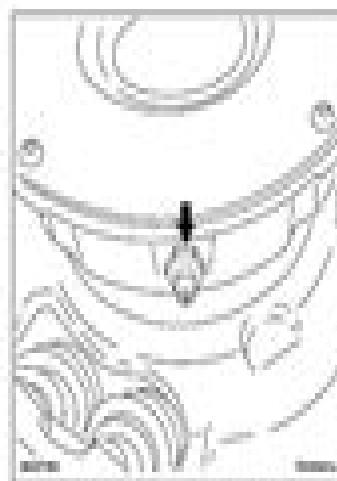
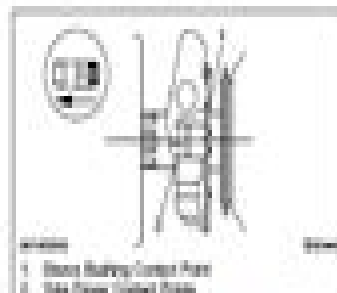


Fig. 1 Release Bearing Grease Fitting

follow. Do not use chassis grease or multipurpose lubricants.

2. Wipe off excess grease and apply it to both the yoke finger and sleeve bearing contact points. See Fig. 2.


 1. Grease Fitting/Contact Point  
 2. Yoke Finger/Contact Point

25

## Clutch

## 25-02 Eaton Fuller Clutch Release Cross-Shaft Lubricating

**WARNING:** This maintenance operation pertains only to vehicles equipped with mechanical (not hydraulic) linkages.

The clutch release cross-shaft is equipped with two grease fittings in the transmission clutch housing. See Fig. 3 and Fig. 4. Wipe the dirt from the grease fittings and lubricate with multipurpose chassis grease.



Fig. 3 Clutch Release Cross-Shaft Grease Fitting, Left Side



## 25-03 Clutch Hydraulic Fluid Level Checking

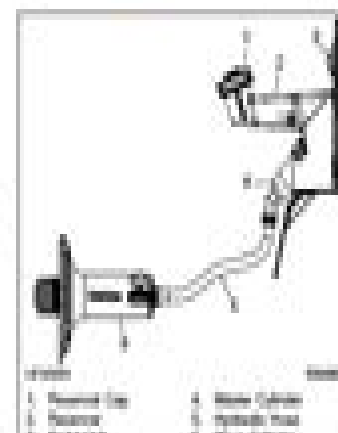
**WARNING**

Use only approved clutch hydraulic fluid (DOT 3 brake fluid) in the clutch hydraulic system. Do not use different types of brake fluid. The wrong fluid will damage the rubber parts of the system, causing loss of clutch function and the risk of serious personal injury.

**CAUTION**

Do not allow the fluid level in the reservoir to go below the MIN line. If too much air enters, the hydraulic system will not operate correctly, and the clutch could be damaged.

If the fluid level is below the MIN line, fill the reservoir with DOT 3 brake fluid until the level reaches the MAX line. See Fig. 5.


 1. Reservoir Cap  
 2. Reservoir Fluid Level  
 3. Master Cylinder  
 4. Hydraulic Fluid Level Indicator

# M 2 Freightliner Repair Manual

**Patrick Vollmar**



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## **Table of Contents M 2 Freightliner Repair Manual**

1. Understanding the eBook M 2 Freightliner Repair Manual
  - The Rise of Digital Reading M 2 Freightliner Repair Manual
  - Advantages of eBooks Over Traditional Books
2. Identifying M 2 Freightliner Repair Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an M 2 Freightliner Repair Manual
  - User-Friendly Interface
4. Exploring eBook Recommendations from M 2 Freightliner Repair Manual
  - Personalized Recommendations
  - M 2 Freightliner Repair Manual User Reviews and Ratings
  - M 2 Freightliner Repair Manual and Bestseller Lists
5. Accessing M 2 Freightliner Repair Manual Free and Paid eBooks
  - M 2 Freightliner Repair Manual Public Domain eBooks
  - M 2 Freightliner Repair Manual eBook Subscription Services
  - M 2 Freightliner Repair Manual Budget-Friendly Options
6. Navigating M 2 Freightliner Repair Manual eBook Formats

- ePub, PDF, MOBI, and More
- M 2 Freightliner Repair Manual Compatibility with Devices
- M 2 Freightliner Repair Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of M 2 Freightliner Repair Manual
  - Highlighting and Note-Taking M 2 Freightliner Repair Manual
  - Interactive Elements M 2 Freightliner Repair Manual
- 8. Staying Engaged with M 2 Freightliner Repair Manual
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers M 2 Freightliner Repair Manual
- 9. Balancing eBooks and Physical Books M 2 Freightliner Repair Manual
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection M 2 Freightliner Repair Manual
- 10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
- 11. Cultivating a Reading Routine M 2 Freightliner Repair Manual
  - Setting Reading Goals M 2 Freightliner Repair Manual
  - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of M 2 Freightliner Repair Manual
  - Fact-Checking eBook Content of M 2 Freightliner Repair Manual
  - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development
  - Exploring Educational eBooks
- 14. Embracing eBook Trends
  - Integration of Multimedia Elements
  - Interactive and Gamified eBooks

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