

**Fourth Semester B.E. Degree Examination, June-July 2009**  
**Manufacturing Process - II**

Time: 3 hrs.

Max. Marks:100

*Note : Answer any FIVE full questions, selecting atleast  
 TWO questions from each Part - A and Part - B.*

**PART - A**

1.
  - a. With neat sketches, give nomenclature of a single point cutting tool. (07 Marks)
  - b. Derive the conditions  $2\phi + \beta - \gamma = \frac{\pi}{2}$ . Explain its significance with usual notations. (07 Marks)
  - c. List various factors influencing tool - life. Explain any one of them. (06 Marks)
2.
  - a. List various cutting tool materials in the increasing order of their hardness. (06 Marks)
  - b. Explain with the help of neat sketches, heat distribution at tool and workpiece. (06 Marks)
  - c. What are the methods of measurement of temperature of cutting tool tip? Explain any one of them. (08 Marks)
3.
  - a. Differentiate between capstan and turret lathes. (05 Marks)
  - b. With a neat sketch, explain any one of the driving mechanisms used in a shaping machine. (08 Marks)
  - c. Sketch a planning machine indicating major parts. Name any one of the mechanism for quick return movement in a planer. (07 Marks)
4.
  - a. List various drilling machines. (05 Marks)
  - b. Draw neat sketch of a radial drilling machine indicating parts. (06 Marks)
  - c. Sketch and mention the application of the drilling machine operations - counter boring reaming and trepanning. (09 Marks)

**PART - B**

5.
  - a. With sketches, differentiate between up milling and down milling operations. (06 Marks)
  - b. Draw a neat sketch to show major parts of a horizontal milling machine. (08 Marks)
  - c. What is Indexing? Explain compound indexing. (06 Marks)
6.
  - a. List various grinding wheel abrasives and bonding processes. (07 Marks)
  - b. Sketch a centre type - cylindrical grinding machine indicating parts. (08 Marks)
  - c. Differentiate between horizontal and vertical grinding machines. (05 Marks)
7.
  - a. Sketch and explain vertical lapping machine. (08 Marks)
  - b. Name the parts along with a neat sketch of a tool head for honing of holes. (07 Marks)
  - c. List the uses of lapping process. (05 Marks)
8.
  - a. Mention any five non - traditional machining processes. (05 Marks)
  - b. Explain AJM with a neat sketch. (10 Marks)
  - c. What are the applications of non traditional machining methods? (05 Marks)

# Fitting Machining N2 Question Papers

**Emilie Sanchez**



## **Fitting Machining N2 Question Papers:**

Fitting Machining N2 Question Papers: Bestsellers in 2023 The year 2023 has witnessed a noteworthy surge in literary brilliance, with numerous compelling novels captivating the hearts of readers worldwide. Lets delve into the realm of popular books, exploring the engaging narratives that have charmed audiences this year. Fitting Machining N2 Question Papers :

Colleen Hoover's "It Ends with Us" This touching tale of love, loss, and resilience has captivated readers with its raw and emotional exploration of domestic abuse. Hoover masterfully weaves a story of hope and healing, reminding us that even in the darkest of times, the human spirit can triumph.

Fitting Machining N2 Question Papers : Taylor Jenkins Reids "The Seven Husbands of Evelyn Hugo" This captivating historical fiction novel unravels the life of Evelyn Hugo, a Hollywood icon who defies expectations and societal norms to pursue her dreams. Reids captivating storytelling and compelling characters transport readers to a bygone era, immersing them in a world of glamour, ambition, and self-discovery.

Discover the Magic : Delia Owens "Where the Crawdads Sing" This captivating coming-of-age story follows Kya Clark, a young woman who grows up alone in the marshes of North Carolina. Owens spins a tale of resilience, survival, and the transformative power of nature, entrancing readers with its evocative prose and mesmerizing setting.

These bestselling novels represent just a fraction of the literary treasures that have emerged in 2023. Whether you seek tales of romance, adventure, or personal growth, the world of literature offers an abundance of compelling stories waiting to be discovered.

The novel begins with Richard Popen, a bright but troubled young man, arriving at Hampden College. Richard is immediately drawn to the group of students who call themselves the Classics Club. The club is led by Henry Winter, a brilliant and charismatic young man. Henry is obsessed with Greek mythology and philosophy, and he quickly draws Richard into his world. The other members of the Classics Club are equally as fascinating. Bunny Corcoran is a wealthy and spoiled young man who is always looking for a good time. Charles Tavis is a quiet and reserved young man who is deeply in love with Henry. Camilla Macaulay is a beautiful and intelligent young woman who is drawn to the power and danger of the Classics Club. The students are all deeply in love with Morrow, and they are willing to do anything to please him. Morrow is a complex and mysterious figure, and he seems to be manipulating the students for his own purposes. As the students become more involved with Morrow, they begin to commit increasingly dangerous acts.

The Secret History is a masterful and gripping novel that will keep you guessing until the very end. The novel is a warning tale about the dangers of obsession and the power of evil.

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**Table of Contents Fitting Machining N2 Question Papers**

1. Understanding the eBook Fitting Machining N2 Question Papers
  - The Rise of Digital Reading Fitting Machining N2 Question Papers
  - Advantages of eBooks Over Traditional Books
2. Identifying Fitting Machining N2 Question Papers
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Fitting Machining N2 Question Papers
  - User-Friendly Interface
4. Exploring eBook Recommendations from Fitting Machining N2 Question Papers
  - Personalized Recommendations
  - Fitting Machining N2 Question Papers User Reviews and Ratings
  - Fitting Machining N2 Question Papers and Bestseller Lists
5. Accessing Fitting Machining N2 Question Papers Free and Paid eBooks
  - Fitting Machining N2 Question Papers Public Domain eBooks
  - Fitting Machining N2 Question Papers eBook Subscription Services
  - Fitting Machining N2 Question Papers Budget-Friendly Options
6. Navigating Fitting Machining N2 Question Papers eBook Formats
  - ePub, PDF, MOBI, and More
  - Fitting Machining N2 Question Papers Compatibility with Devices
  - Fitting Machining N2 Question Papers Enhanced eBook Features
7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Fitting Machining N2 Question Papers
  - Highlighting and Note-Taking Fitting Machining N2 Question Papers
  - Interactive Elements Fitting Machining N2 Question Papers
8. Staying Engaged with Fitting Machining N2 Question Papers

- Joining Online Reading Communities
- Participating in Virtual Book Clubs
- Following Authors and Publishers Fitting Machining N2 Question Papers
- 9. Balancing eBooks and Physical Books Fitting Machining N2 Question Papers
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Fitting Machining N2 Question Papers
- 10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
- 11. Cultivating a Reading Routine Fitting Machining N2 Question Papers
  - Setting Reading Goals Fitting Machining N2 Question Papers
  - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Fitting Machining N2 Question Papers
  - Fact-Checking eBook Content of Fitting Machining N2 Question Papers
  - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development
  - Exploring Educational eBooks
- 14. Embracing eBook Trends
  - Integration of Multimedia Elements
  - Interactive and Gamified eBooks

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