

Fourth Semester B.E. Degree Examination, June-July 2009
Manufacturing Process - II

Time: 3 hrs.

Max. Marks:100

*Note : Answer any FIVE full questions, selecting atleast
 TWO questions from each Part - A and Part - B.*

PART - A

1.
 - a. With neat sketches, give nomenclature of a single point cutting tool. (07 Marks)
 - b. Derive the conditions $2\phi + \beta - \gamma = \frac{\pi}{2}$. Explain its significance with usual notations. (07 Marks)
 - c. List various factors influencing tool - life. Explain any one of them. (06 Marks)
2.
 - a. List various cutting tool materials in the increasing order of their hardness. (06 Marks)
 - b. Explain with the help of neat sketches, heat distribution at tool and workpiece. (06 Marks)
 - c. What are the methods of measurement of temperature of cutting tool tip? Explain any one of them. (08 Marks)
3.
 - a. Differentiate between capstan and turret lathes. (05 Marks)
 - b. With a neat sketch, explain any one of the driving mechanisms used in a shaping machine. (08 Marks)
 - c. Sketch a planning machine indicating major parts. Name any one of the mechanism for quick return movement in a planer. (07 Marks)
4.
 - a. List various drilling machines. (05 Marks)
 - b. Draw neat sketch of a radial drilling machine indicating parts. (06 Marks)
 - c. Sketch and mention the application of the drilling machine operations - counter boring reaming and trepanning. (09 Marks)

PART - B

5.
 - a. With sketches, differentiate between up milling and down milling operations. (06 Marks)
 - b. Draw a neat sketch to show major parts of a horizontal milling machine. (08 Marks)
 - c. What is Indexing? Explain compound indexing. (06 Marks)
6.
 - a. List various grinding wheel abrasives and bonding processes. (07 Marks)
 - b. Sketch a centre type - cylindrical grinding machine indicating parts. (08 Marks)
 - c. Differentiate between horizontal and vertical grinding machines. (05 Marks)
7.
 - a. Sketch and explain vertical lapping machine. (08 Marks)
 - b. Name the parts along with a neat sketch of a tool head for honing of holes. (07 Marks)
 - c. List the uses of lapping process. (05 Marks)
8.
 - a. Mention any five non - traditional machining processes. (05 Marks)
 - b. Explain AJM with a neat sketch. (10 Marks)
 - c. What are the applications of non traditional machining methods? (05 Marks)

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Paper ,1976 **ISRO Mechanical Engineering PYQ** Umesh Dhande,2025-09-09 This comprehensive PYQ is designed to cater to the growing demand for accurate and concise solutions to ISRO Mechanical Engineering PYQ The book s key features include 1 Step by Step Solutions Detailed easy to follow solutions to all questions 2 Chapter Wise and Year Wise Analysis In depth analysis of questions organized by chapter and year 3 Detailed Explanations Clear explanations of each question ensuring a thorough understanding of the concepts 4 Simple and Easy to Understand Language Solutions are presented in a straightforward and accessible manner 5 With a coverage spanning __ years this book is an invaluable resource for CS students preparing for ISRO The authors acknowledge that there is always room for improvement and welcome suggestions and corrections to further refine the content Acknowledgments The authors would like to extend their gratitude to the expert team at GATE ACADEMY for their dedication and consistency in designing the script The final manuscript has been prepared with utmost care ensuring that it meets the highest standards of quality **Raymond**

Smullyan on Self Reference Melvin Fitting,Brian Rayman,2018-01-11 This book collects for the first time in one volume contributions honoring Professor Raymond Smullyan s work on self reference It serves not only as a tribute to one of the great thinkers in logic but also as a celebration of self reference in general to be enjoyed by all lovers of this field Raymond Smullyan mathematician philosopher musician and inventor of logic puzzles made a lasting impact on the study of mathematical logic accordingly this book spans the many personalities through which Professor Smullyan operated offering extensions and re evaluations of his academic work on self reference applying self referential logic to art and nature and lastly offering new puzzles designed to communicate otherwise esoteric concepts in mathematical logic in the manner for which Professor Smullyan was so well known This book is suitable for students scholars and logicians who are interested in learning more about Raymond Smullyan s work and life *The Electrical Engineer* ,1908 Modeling and Advanced

Control for Process Industries Ming Rao,Qijun Xia,Yiqun Ying,2013-03-07 Due to the complexity of the process operation and the requirements for high quality low cost safety and the protection of the environment an increasing number of pulp and paper companies are in need of an advanced control technology to improve their process operation This publication presents for the first time the theory of such an advanced control technology as well as various industrial applications associated especially with Paper Making The reader will gain a better understanding of the most popular and advanced process control techniques and applications of these techniques in an important real time process industry The contents are based on the authors own research on modeling and advanced control in this field **Electrical Engineer** ,1904 **Publications of the National Institute of Standards and Technology ... Catalog** National Institute of Standards and Technology (U.S.),National Institute of Standards and Technology (U.S.). Information Resources and Services Division,1994

Scientific American ,1885 *American Machinist* ,1888 English Mechanic and Mirror of Science ,1873 **The**

Gas Engineer's Magazine ,1924 The Ohio Cultivator Michael B. Bateham,1845 *Computer Science - Theory and Applications* Alexander Kulikov,Nikolay Vereshchagin,2011-06-03 This book constitutes the proceedings of the 6th International Computer Science Symposium in Russia CSR 2011 held in St Petersburg Russia in June 2011 The 29 papers presented were carefully reviewed and selected from 76 submissions The scope of topics of the symposium was quite broad and covered basically all areas of the foundations of theoretical computer science **Use of Services for Family Planning and Infertility, United States, 1982** Gerry E. Hendershot,Marjorie C. Horn,William D. Mosher,1988 The 1982 statistics on the use of family planning and infertility services presented in this report are preliminary results from Cycle III of the National Survey of Family Growth NSFG conducted by the National Center for Health Statistics Data were collected through personal interviews with a multistage area probability sample of 7969 women aged 15 44 A detailed series of questions was asked to obtain relatively complete estimates of the extent and type of family planning services received Statistics on family planning services are limited to women who were able to conceive 3 years before the interview date Overall 79% of currently married nonsterile women reported using some type of family planning service during the previous 3 years There were no statistically significant differences between white 79% black 75% or Hispanic 77% wives or between the 2 income groups The 1982 survey questions were more comprehensive than those of earlier cycles of the survey The annual rate of visits for family planning services in 1982 was 1077 visits 1000 women Teenagers had the highest annual visit rate 1581 1000 of any age group for all sources of family planning services combined Visit rates declined sharply with age from 1447 at ages 15 24 to 479 at ages 35 44 Similar declines with age also were found in the visit rates for white and black women separately Nevertheless the annual visit rate for black women 1334 1000 was significantly higher than that for white women 1033 The highest overall visit rate was for black women 15 19 years of age 1867 1000 Nearly 2 3 of all family planning visits were to private medical sources Teenagers of all races had higher family planning service visit rates to clinics than to private medical sources as did black women age 15 24 White women age 20 and older had higher visit rates to private medical services than to clinics Never married women had higher visit rates to clinics than currently or formerly married women Data were also collected in 1982 on use of medical services for infertility by women who had difficulty in conceiving or carrying a pregnancy to term About 1 million ever married women had 1 or more infertility visits in the 12 months before the interview During the 3 years before interview about 1 9 million women had infertility visits For all ever married women as well as for white and black women separately infertility services were more likely to be secured from private medical sources than from clinics The survey design reliability of the estimates and the terms used are explained in the technical notes *The Engineer* ,1865

Controlled Natural Language Tobias Kuhn,Norbert E Fuchs,2012-08-09 This book constitutes the refereed proceedings of the Third International Workshop on Controlled Natural Language CNL 2012 held in Zurich Switzerland in August 2012 The 12 revised papers presented in this volume were carefully reviewed and selected from numerous

submissions The papers are organized in topical sections on CNL for knowledge representation CNL for interactive systems
CNL applications CNL grammars and lexica CNL in the context of the Semantic Web and Linked Open Data and CNL use
cases *English Mechanic and Mirror of Science and Art* ,1873 **Engineering News** ,1897 **Billboard** ,1944-08-12 In
its 114th year Billboard remains the world s premier weekly music publication and a diverse digital events brand content and
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