

33. What type of drilling jig is suitable for a large awkwardly shaped job with holes to be drilled in many directions?
 Marks : 3
 A. plate and channel jig
 B. sandwich jig
 C. trunion jig
 D. box jig
34. A component has two bore and holes are to be drilled radially the type of jig suitable for drilling above component is.....
 Marks : 3
 A. solid jig
 B. table jig
 C. post jig
 D. latch jig
35. A component is in the form of a rectangular block few holes are to be drilled in the top and side faces for mass production of this component the type of jig suitable is.....
 Marks : 3
 A. Latch jig
 B. plate jig
 C. box jig
 D. sandwich jig
36. A centre lathe with a copying attachment is suitable for.....
 Marks : 3
 A. mass production of threaded component
 B. mass production of form turned component
 C. production of tapered component
 D. for rough plain turning
37. Which is the best method of taper turning of a short steep taper both externally and internally?
 Marks:3
 A. simultaneous feed method
 B. tail stock off set
 C. compound rest
 D. formed tool
38. A lengthy component is to be taper turned through small angles the best method shall be.....
 Marks : 3
 A. tracing method
 B. compound rest
 C. taper turning attachment
 D. by manual feeding

33. किस प्रकार का ड्रिलिंग जैग एक बड़े अनियमित आकार के वर्क को कई दिशाओं में ड्रिल करने के लिए उपयुक्त है?
 संकेत : 3
 A. प्लेट और चैनल जैग
 B. सैंडविच जैग
 C. ट्रयूनियन जैग
 D. बॉक्स जैग
34. घटक को दो बोर करने हैं और दो बोर को रेडियल ड्रिल करना है ऊपर दिए गए घटक के ड्रिलिंग के लिए उपयुक्त प्रकार का जैग है.....
 संकेत : 3
 A. सॉलिड जैग
 B. टेबल जैग
 C. पोस्ट जैग
 D. लॉच जैग
35. एक घटक आयताकार ब्लॉक के रूप में है कुछ छेद इस घटक के चारों ओर पर उत्पादन के लिए ऊपरी सतह है तथा साइड पर ड्रिल करनी है। जैग का उपयुक्त प्रकार है.....
 संकेत : 3
 A. लॉच जैग
 B. प्लेट जैग
 C. बॉक्स जैग
 D. सैंडविच जैग
36. कॉपींग अटैचमेंट के साथ सेंटर लेन इसके लिए उपयुक्त है.....
 संकेत : 3
 A. पैर ब्रॉयोलेट का बड़े पैमाने पर उत्पादन के लिए
 B. भारी, छोटे घटक का बड़े पैमाने पर उत्पादन के लिए
 C. टेपरेड घटक का उत्पादन
 D. एक सीधे टर्निंग के लिए
37. छोटी, गहरी टैपर के टर्निंग टैपर दोनों बाहरी और आंतरिक की सर्वोत्तम विधि का क्या है?
 संकेत:3
 A. साइमल्टेनियस फीड विधि
 B. टेल स्टॉक ऑफ सेट
 C. कंपाउंड रेस्ट
 D. फॉर्मेट टूल
38. एक लंबे घटक को छोटे कोण के माध्यम से टैपर करने है तो उत्पादन विधि होती.....
 संकेत : 3
 A. ट्रेसिंग विधि
 B. कंपाउंड रेस्ट
 C. टैपर टर्निंग अटैचमेंट
 D. मैनुअल फीडिंग के द्वारा

Fitter Trade Theory Question Papers

Terry C. Jones



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Table of Contents Fitter Trade Theory Question Papers

1. Understanding the eBook Fitter Trade Theory Question Papers
 - The Rise of Digital Reading Fitter Trade Theory Question Papers
 - Advantages of eBooks Over Traditional Books
2. Identifying Fitter Trade Theory Question Papers
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Fitter Trade Theory Question Papers
 - User-Friendly Interface
4. Exploring eBook Recommendations from Fitter Trade Theory Question Papers
 - Personalized Recommendations
 - Fitter Trade Theory Question Papers User Reviews and Ratings
 - Fitter Trade Theory Question Papers and Bestseller Lists
5. Accessing Fitter Trade Theory Question Papers Free and Paid eBooks
 - Fitter Trade Theory Question Papers Public Domain eBooks
 - Fitter Trade Theory Question Papers eBook Subscription Services
 - Fitter Trade Theory Question Papers Budget-Friendly Options
6. Navigating Fitter Trade Theory Question Papers eBook Formats
 - ePub, PDF, MOBI, and More
 - Fitter Trade Theory Question Papers Compatibility with Devices
 - Fitter Trade Theory Question Papers Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Fitter Trade Theory Question Papers
 - Highlighting and Note-Taking Fitter Trade Theory Question Papers
 - Interactive Elements Fitter Trade Theory Question Papers
8. Staying Engaged with Fitter Trade Theory Question Papers

- Joining Online Reading Communities
- Participating in Virtual Book Clubs
- Following Authors and Publishers Fitter Trade Theory Question Papers
- 9. Balancing eBooks and Physical Books Fitter Trade Theory Question Papers
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Fitter Trade Theory Question Papers
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Fitter Trade Theory Question Papers
 - Setting Reading Goals Fitter Trade Theory Question Papers
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Fitter Trade Theory Question Papers
 - Fact-Checking eBook Content of Fitter Trade Theory Question Papers
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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