

# SAFETY TIPS ON MATERIAL HANDLING & LIFTING

**1** Check the weight to be sure that you are comfortable with the lift. Do not lift anything you think is too heavy!

**2** Use handles, handholds or cutouts if available

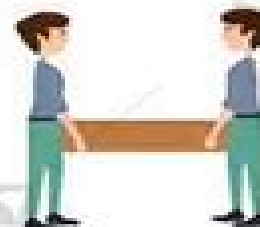
**3** Use carts with large wheels. A larger wheel rolls easily and requires less force over door thresholds, elevator gaps etc. Small wheels get caught on holes and other floor irregularities.



**4** Bend your knees and with your back straight, lift the load with a good grip and keep the load close to the body. Do not lift and twist



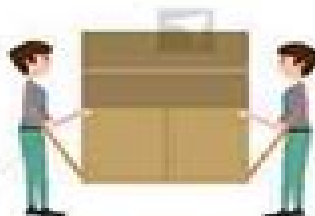
**5** Get help and coordinate the move with your partner



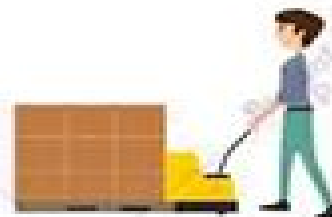
**6** Use lift assist equipment or devices whenever possible



Rolling Cart



Harness



Electric Pallet Jack

# Material Handling Guidelines

**N Colangelo**

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web the rotational motion of the pinion gear causes the rack to move transversally which in turn pushes the tie rod and the tie rod helps the wheels to turn by pushing the steering arm ackerman condition ackerman condition for a two wheeled steering is expressed as here track width distance between left and right knuckles

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web design dimensions of rack and pinion rack travel 5 rack shaft length 16 66 module 1 75 teeth on pinion 31 teeth on rack 32 mechanism which consists following parts rack

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web rack and pinion calculator the following online calculator computes the basic dimensions and tooth profiles of a meshing rack and pinion based on the pinion s module number of teeth pressure angle usually 20 and profile shift the rack s teeth are trapezoidal while the pinion has an involute tooth profile

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web 1 introduction the function of the steering system is to provide directional control to the vehicle for this a gearbox is used which converts rotational motion of steering wheel into translational motion of tie rod which in turn rotates the tires

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web jul 15 2018 to calculate the amount of travel that the pinion will have across the rack you need to look at the pinion gear as a circle the line of action on the pinion is the pitch diameter so the circumference at this point is the distance that the pinion will travel in one revolution the formula for circumference is

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web the rack pinion block represents rack and pinion gear that converts between translational and rotational motion the

rotational translational gear constrains the pinion  $p$  and rack  $r$  to respectively rotate and translate

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project objectives understand rack and pinion gear mechanism come up with an innovative solution for building that design

as a standard one determine the various forces that are meshed within gears

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web jan 2 2019 to determine the maximum rotational speed of the pinion simply divide the maximum linear speed of the

application by the pinion circumference  $\pi$  diameter convert from millimeters to meters and convert from seconds linear

speed  $m/s$  or  $ft/s$  to minutes rotational speed  $rpm$   $n_p$  maximum rotational speed of pinion  $rpm$

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web calculation examples the following are calculations for center distance  $a$  and tip and root clearance  $c$  when module  $m$  2

pinion  $z_1$  20 gear  $z_2$  40 reference diameter of pinion  $d_1$  20 2 40 reference diameter of gear  $d_2$  40 2 80 center distance  $a$

40 80 2 60  $c$  0 25 2 0 5

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web calculation process results  $a$   $m$   $s^2$   $f_u$   $m$   $g$   $\mu$   $m$   $a$   $f_u$   $kn$  permissible feed force  $f_u$   $tab$   $f_u$   $zul$  per  $f_u$   $zul$  per  $f$  4 05  $kn$   $kn$

condition  $f_u$   $zul$  per  $f_u$   $kn$   $kn$  fulfilled rack and pinion drive calculation and selection  $v$   $t$   $b$  calculation example values given

travelling operation mass to be moved  $m$  820  $kg$

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teeth this pinion engages a linear gear the rack to convert rotational motion into translational motion

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web soham de zorif in rack and pinion first  $u$  need to know the load to choose the module type ie module1 1 5 etc higher the

module more distance  $u$  will travel for one rotation of pinion and lower

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web dec 17 2021 what is the optimum distance between a rack and centerline of a pinion in the image below i have two

racks opposite each other and the teeth surfaces are tangent to the faces the center pinion is a 20 tooth 2 module gear

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web aug 7 2017 calculating the rack and pinion gear ration involves determining the amount of revolutions achieved by the pinion to produce the distance of the rack and is commonly used in vehicle and other types of engines and mechanical devices to calculate speed and power capacity

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web we can calculate the accuracy of various low backlash gearboxes racks pinions and complete systems from 250 mm up to 90 meters and more from module 1 to 12 rack quality 4 to 10 straight or helical teeth and so on accuracy is the starting point of the total drive which is why we can provide the calculation and accuracy sheet for your

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web the minimum number of teeth required on pinion in order to avoid the interference were computed using following relation  $z_2 \geq \frac{1}{\sin^2 \phi}$  eq 1 substituting values in above equation minimum number of teeth on pinion are 18 standard gear ratio for rack and pinion 1 5 therefore no of teeth on rack 18 1 5 27 3 3 selection of

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web aug 10 2022 figure 1 a simplified rack and pinion steering system rack and pinion steering is a simple system that directly converts the rotation of the steering wheel to straight line movement at the wheels the steering gear consists of the rack pinion and related housings and support bearings turning the steering wheel causes the pinion to rotate

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web rack pinion system calculation straight teeth helical teeth input acceleration time  $t_a$  s deceleration time the formulas used for these calculations are available in this pdf results machine cycle duration  $t_{cycle}$  s cycles per minute  $z$  required torque on pinion adjusted for service factor  $t_{2ka}$  n m buttons

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