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Release Springs

Free Length	17.4 mm (0.70 in.)
Set Length	12.7 mm (0.50 in.)
Test Load	29.5-50.5 N (6.6-11.5 lbs.)

ring (7) will vertically compress because of clearance in lower hole of yoke if case is used in assembly.

When assembling clutch plates, note that clutch drum (2) contains six bleed holes which air evenly spread, and that driving plates (3) have six radial driving lugs. With yoke installed, refer to Fig. 204 and install the first drive plate

for remainder of teeth and yokes, match the yoke return springs (3—Fig. 207) on the driving lugs of first plate installed, then install return plate (2) and snap ring (3). Assemble input member prior to clutch assembly.

PTO LOWER SHAFT AND DRIVE GEAR**All Models So Equipped**

174. To remove the pto lower shaft (25—Fig. 203) and drive gear (26), first remove transmission assembly as outlined in paragraph 167. Remove clutch release bearing, fork and shafts and the input cross shaft if so equipped. Remove mainshaft seal gait, pin input shaft and transmission input shaft as outlined in previous paragraph.

Remove cover plate (24—Fig. 203) from front of housing and remove snap ring (23) and thrust washer (22) from front of pin shaft. Thread two 1/8 inch (3/16" cap screws into tapped holes in rotation housing (20) and tighten evenly to pull housing with bearing from pin shaft. Remove pin shaft rearward from housing and lift drive gear out top opening of housing.



Fig. 204—Pto mainshaft removed as shown in the first drawing from here in transmission case

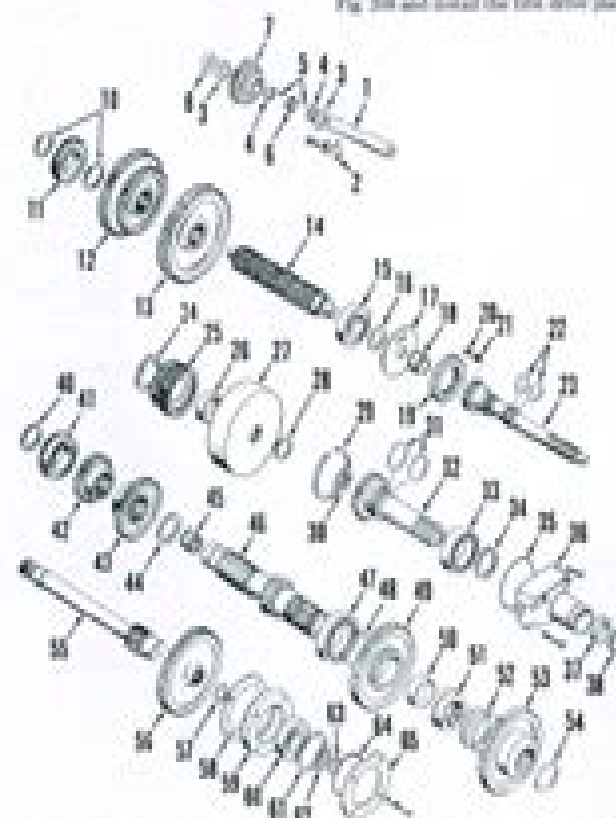


Fig. 203—Exploded view of input shaft, gear and related components used in Multi-Range transmission

1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45	46	47	48	49	50	51	52	53	54	55	56	57	58	59	60	61	62	63	64	65	66	67	68	69	70	71	72	73	74	75	76	77	78	79	80	81	82	83	84	85	86	87	88	89	90	91	92	93	94	95	96	97	98	99	100
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Massey Ferguson 270 Shop Manual

Albert A Gayle



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