#### CLUTCH ASSEMBLY AND FLYWHEEL

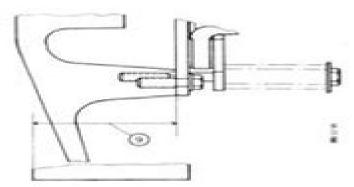
#### FLYWHEEL

#### Removal and Refitment

185-63-63

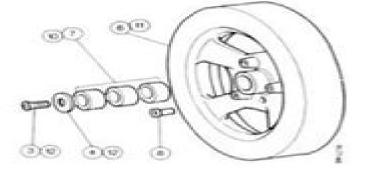
#### Removal

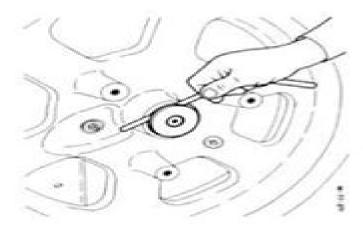
- 1. Remove the flywheel guard.
- 2. Remove the chrich essembly, operation 18-01-01.
- 3. Remove the LEFT-HAND THREAD Allen screw.
- 4. Remove the washer.
- 5. Remove the shear bolt.
- 6. Remove the Gywheel, using a hoist.
- Check the condition of the bronze bushes and replace them if necessary. Use a press to remove them. The bushes are separated by a spacer.
- \*\* 8. Check the condition of the stepped barrel which acts as a guide for the shear bolt.
  - For the MF 120, the dimension is 108 mm and for the MF 124 and 128, 133.3 mm.



#### Refitment

- Fit the two branze bushes and the spacer, The bushes must not protrude from the flywheel.
- 11. Hafit the flywheel.
- Fit the flat washer and the Allen screw and tighten to a terque of 70—80 Nm.
- t3. Slacken the drive dog securing bolt.
- Sacken the prival bog securing cost.
  14. Fit and tighten the shear bolt to a torque of 23-34 Nm.
  - Position the flywheel on the shaft so that there is a clearance of 0.00—0.40 mm between it and the flat.
  - 16. Tighten the drive dog securing bolt to 70-80 Nm.
  - 17. Refit the clutch assembly and the flywheel guard.





# **Massey Ferguson Baler 124 Manual And Service**

**Anthony S. Fauci** 

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