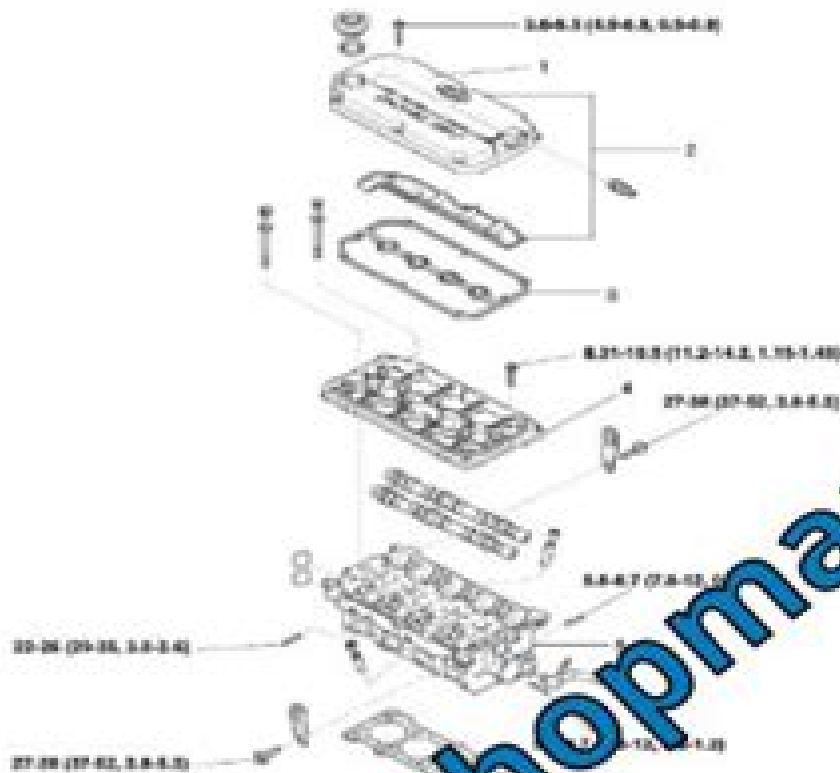


Kia Rio 2006-2011 Workshop Manual



TORQUE : ft-lb (N-m, kg-m)

- | | |
|------------------------|-------------------------------|
| 1. Cylinder head cover | 3. Cylinder head cover gasket |
| 2. Cylinder head cover | 4. Cam-carrier assembly |
| | 5. Cylinder head |

Engine Markings : Cylinder Head Assembly - Cover Bolt - Repair procedure

DISASSEMBLY

1. Disconnect the timing belt and the PCV hose.
2. Remove the coolant pump/pulley and crankshaft pulley.

If direction exceeds specification, resurface or replace cylinder head.

Dimensions

0.002 in (0.01 mm) maximum



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CAUTION

Clean all gasket surfaces on the cylinder block and the cylinder head. Install a new gasket into the cylinder head assembly. Apply a new gasket to the block and do not reuse the old cylinder head gasket. A. Tighten cylinder head bolts in order shown.

Tightening torque

18 ft-lb (24.5 N-m, 2.5 kg-m)

B. Loosen bolts in reverse of order shown.

C. Retighten cylinder head bolts in order shown.

Tightening torque

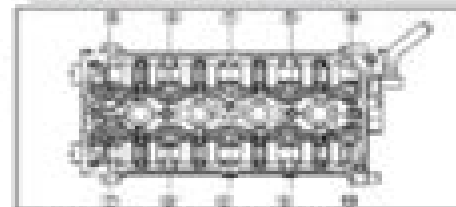
18 ft-lb (24.5 N-m, 2.5 kg-m)

D. Mark cylinder head bolts for rotational reference.

E. Rotate cylinder head bolts 90° (1/4 Turn) in order shown.

CAUTION

- Do not rotate crankshaft without timing belt.
- Make sure that all pistons are positioned in the middle of cylinder before installing cylinder head.
- Two bolts (10x7 and 10x8) are shorter than other bolts. Never install the two bolts in other positions (the A/C/D).
- Do not reuse the old cylinder head bolts.



Install the timing belt tensioner pulley.

Kia Rio 5 X Repair Manual

Michal Rosen-Zvi

A red circular graphic with a gradient, appearing as a stylized arrow or a partial circle, located to the right of the author's name.

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