

the engine mounts. Use the lifting device to carefully lift the engine and transmission from the frame.

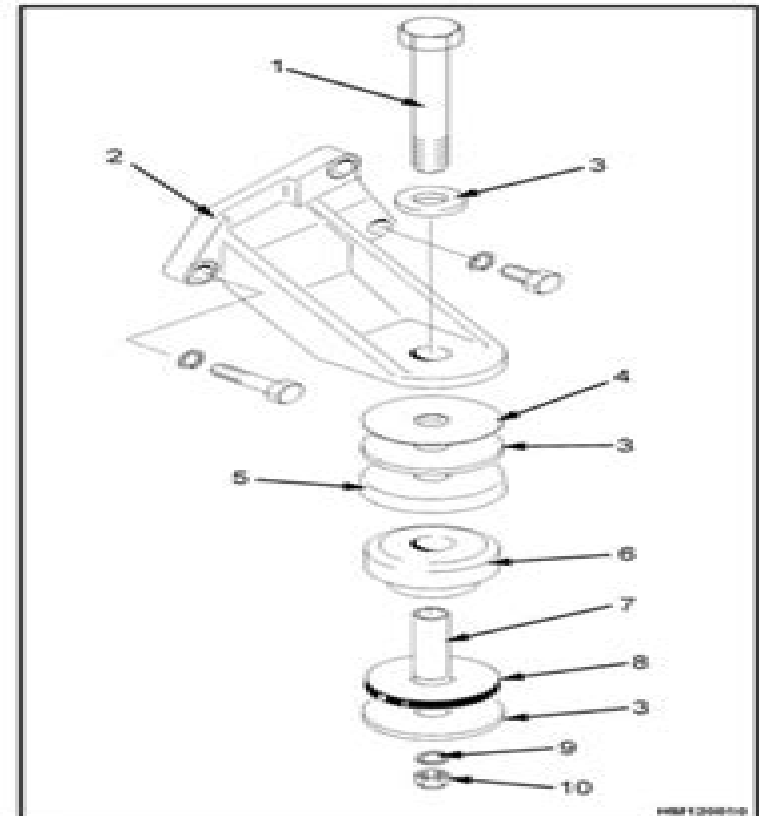
INSTALL ENGINE ONLY

The engine can be installed with or without the transmission. Follow this procedure to install the engine without the transmission.

WARNING

The engine is heavy. Make sure that any lifting device has enough capacity to lift the engine. The engine can weigh approximately 340 kg (750 lb).

1. Make sure the torque converter is installed in the transmission and the drive plate is on the flywheel. Connect a lifting device to the engine. Lift the engine into the frame. Carefully align the drive plate with the transmission. See the section **Single-Speed Powershift Transmission, Troubleshooting and Repair** 1300 SRM 501. Make sure the pilot on the torque converter is in the hole in the flywheel. Install the capscrews that hold the torque converter housing to the flywheel housing. Install the capscrews that hold the drive plate to the torque converter.
2. Install the nuts and bolts for the engine mounts. Install the parts of the mounts as shown in Figure 15. Use a maximum of three spacers to bring the engine mounts within 1.0 mm (0.04 in.) of a vertical position. Tighten the nuts to 66 N•m (49 lbf ft).
3. Install the radiator and connect the coolant hoses and the lines to the transmission.
4. Install the crossmember that is the hood mount. Connect the wires and wiring harnesses at the engine. Connect the fuel lines at the engine.
5. Connect the throttle linkage. Connect the exhaust system. Install the air filter assembly.
6. Install the battery. Install the side covers and the hood.
7. Check all fluid levels as described in **Periodic Maintenance** 8000 SRM 707.



- | | |
|-----------------|-----------------|
| 1. BOLT | 6. RUBBER MOUNT |
| 2. ENGINE MOUNT | 7. TUBE SPACER |
| 3. FLAT WASHER | 8. BUMPER |
| 4. SPACER | 9. LOCKWASHER |
| 5. CUP | 10. NUT |

Figure 15. Engine Mounts

Hyster H50 Forklift Manual

Scott C. Dulebohn



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