



DISASSEMBLY OF ALTERNATOR/IGNITION

Unscrew the three screws of the flywheel cover, the two screws of the sprocket cover and remove the covers.

If the stator is going to be dismantled disconnect the wiring harness of the alternator/ignition from the main wiring harness and the ignition coil.

Insert the flywheel holder (Fig. 5A-1, Art. 270009-01) into the flywheel (Fig. 5A-2) and the center of the output shaft (Fig. 5A-3).

Unscrew the flywheel nut, clockwise (Fig. 5A-4), and remove the nut.

Release the flywheel from the crankshaft by using the flywheel puller (Fig. 5B-1, Art. No. 270002-01). Be careful not to lose the woodruff key (Fig. 5D-3).

Unscrew the three screws of the stator (Fig. 5C-1), the two screws of the wiring clamp (Fig. 5C-2) and remove the clamp, the stator (Fig. 5C-3) and the guide bushing (Fig. 5D-6).

If the stator is presumed to be of malfunction check each wire of the stator with an ohmmeter:

Plus (+)	Minus (-)	Value
Red	Black	1,7 kOhm $\pm 10\%$
Green	Black	27 Ohm $\pm 10\%$
Yellow*Yellow*	Blue	<1,0 Ohm

* The two yellow wires to be connected in parallel

Check the inside of the flywheel (Fig. 5D-2), the woodruff key (Fig. 5D-3), the stator (Fig. 5D-4), the guide bushing (Fig. 5D-6) and the oil seal of the crankshaft (Fig. 5E-1) for any damages or deterioration. Thoroughly clean the inside of the flywheel and the outer of the stator.

Check the condition of the spark plug (Fig. 5D-10) and set the gap to 0,7mm.

Check the condition of the spark plug cap (Fig. 5D-7), look especially for any cracks.

Black, Red and Green cables from the stator should be connected to the cables of the same colour on the ignition coil (Fig. 5D-9).

Each Yellow cable from the alternator provides 70W of output attached to the main electrical system.

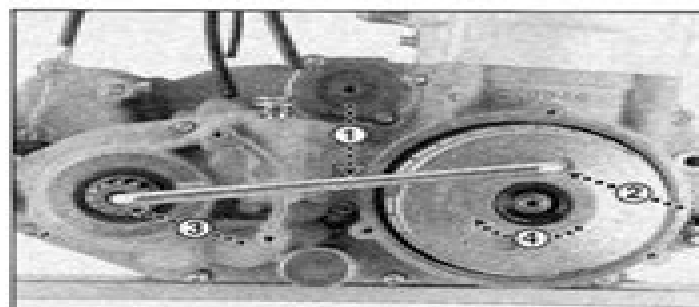


Fig.
5A

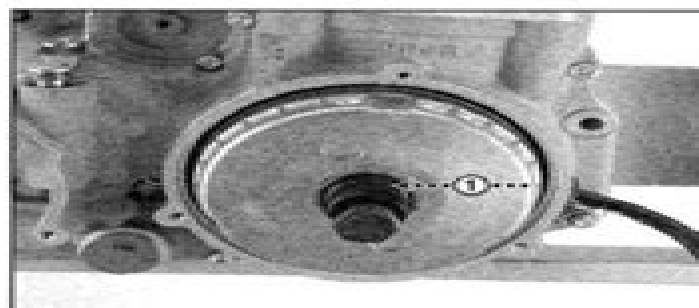


Fig.
5B

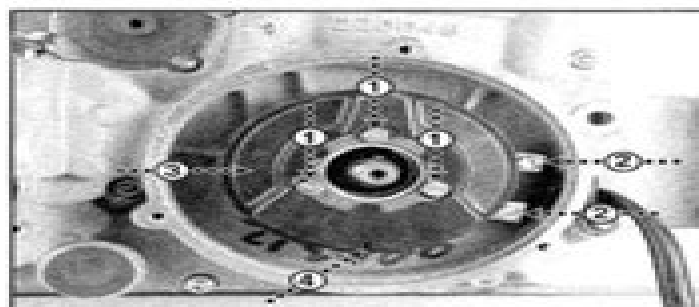


Fig.
5C

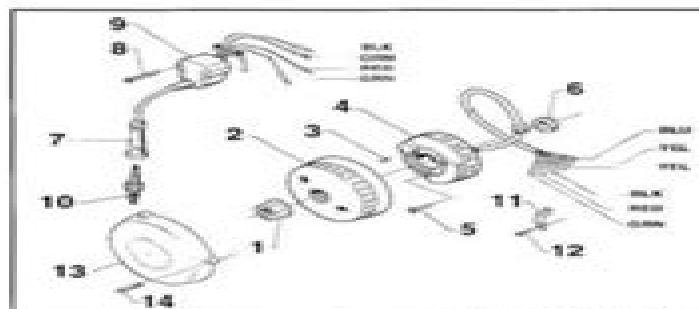


Fig.
5D

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G Thomas



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