

# 10-A CRANKSHAFT & GEARBOX

## REMOVAL OF ENGINE

Drain the engine oil (see Section 6A).  
Remove the seat (Fig. 10A-1) and the fuel tank (Fig. 10A-2) according to the Owner's Manual.  
Remove the left side panel (Fig. 10A-3) for easy access of the silencer.



Fig.  
10A

Unscrew the two clamps holding the carburettor (Fig. 10B-1) and remove the carburettor.  
Detach the two springs from the exhaust system (Fig. 10B-2).  
Unscrew the four screws of the exhaust pipes (Fig. 10B-3) and remove the left (Fig. 10B-4) and the right pipe (Fig. 10B-5).  
Remove the silencer (Fig. 10B-6) from the subframe, two bolts, and remove the silencer from the frame/subframe.



Fig.  
10B

Detach the spark plug cap from the spark plug (Fig. 10C-1) and the wiring of the alternator/ignition from the ignition coil and the wiring harness (Fig. 10C-2).  
Unscrew the two clamps holding the crankcase breather tube and remove the tube (Fig. 10C-3).  
Detach the clutch cable from the engine (Fig. 10C-4).  
Unscrew the two screws of the sprocket cover and remove the cover (Fig. 10C-5).  
Slacken the drive chain, detach the chain from the front sprocket, remove the lock ring of the sprocket and remove the sprocket from the output shaft (Fig. 10C-6).  
Unscrew the bolt holding the rear brake lever (Fig. 10C-7) and remove the lever from the frame and the rear brake cylinder.



Fig.  
10C

Unscrew the lower clamp of the lower radiator hose (Fig. 10D-1) and drain the coolant liquid. Unscrew the remaining clamp of the hose and the two clamps of the upper hose (Fig. 10D-2) and remove the two hoses.  
Remove the two radiator protectors and the radiator (Fig. 10D-3).

Unscrew the bolts and nuts holding the engine in the front (Fig. 10D-4, number of bolts and nuts varies in between the models) and remove these and the engine brackets.  
Unscrew the swingarm shaft (Fig. 10D-5).



Fig.  
10D

# Husaberg 400 501 600 1999 Workshop Manual

**Jin-Ying Zhang**



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