

• VALVE GUIDE REPLACEMENT

- 1) Drive the valve guide out of the cylinder head, using the valve guide driver (special tool).
- 2) Clean the valve guide bore, coat the new valve guide with oil, and drive it into the head as shown.



Seating depth	$25.5 \pm 0.5 \text{ mm (1.004} \pm 0.020 \text{ in)}$
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CAUTION

- Protect the head gasket surface to prevent damage during the driving operation.

- 3) After replacing the valve guide, ream the valve guide I.D. using the VALVE GUIDE REAMER (special tool).

CAUTION

- Always turn the reamer clockwise, never counter-clockwise. Continue to turn the reamer clockwise as you remove it from the valve guide.

b. INSPECTION

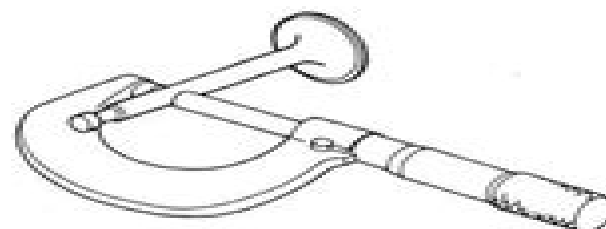
• VALVE STEM O.D.

	Standard	Service limit
IN	5.48 mm (0.216 in)	5.318 mm (0.2093 in)
EX	5.44 mm (0.214 in)	5.275 mm (0.2077 in)

• VALVE GUIDE I.D.

	Standard	Service limit
	5.50 mm (0.217 in)	5.572 mm (0.2194 in)

	Standard	Service limit
IN	0.02 – 0.044 mm (0.0008 – 0.0018 in)	0.10 mm (0.004 in)
EX	0.06 – 0.087 mm (0.002 – 0.0034 in)	0.12 mm (0.005 in)



Hs622 Shop Manual

SA Adler



Hs622 Shop Manual:

White: Shop Manual W-201 (I & T Shop Service Manuals, W-201) Penton Staff,2000-05-24 Gas models 2 70 Diesel models 2 30 2 35 2 45 2 55 2 62 2 65 2 70 2 75 2 85 2 105 2 135 2 150 2 155 Shop manual Packard Motor Car Company, Detroit,1937 **White: Shop Manual W-201 (I & T Shop Service Manuals, W-201)** Penton Staff,2000-05-24 Gas models 2 70 Diesel models 2 30 2 35 2 45 2 55 2 62 2 65 2 70 2 75 2 85 2 105 2 135 2 150 2 155 **1964 Dodge 880 Shop Manual** Dodge Division,2020-05-10 This 1964 Dodge 880 Shop Manual is a high quality licensed PRINT reproduction of the service manual authored by Dodge Division and published by Detroit Iron This OEM factory manual is 8 5 x 11 inches paperback bound shrink wrapped and contains 538 pages of comprehensive mechanical instructions with detailed diagrams photos and specifications for the mechanical components of your vehicle such as the engine transmission suspension brakes fuel exhaust steering electrical and drive line Service repair manuals were originally written by the automotive manufacturer to be used by their dealership mechanics The following 1964 Dodge models are covered 880 This factory written Detroit Iron shop manual is perfect for the restorer or anyone working on one of these vehicles Case/International Shop Manual Models 235 235H 245 255 265 Penton Staff,2000-05-24 Models 235 245 255 265 275 **Austin Healey Sprite Mark 1** Brooklands Books Ltd,2008-03 General data and maintenance all components etc **Shop Manual** Intertec Publishing Corporation. Technical Publications Division,1987 *Oliver Shop Manual 0-201 (I & T Shop Service)* Penton Staff,2000-05-24 Models 99 6 Cyl 4 Speed Super 99 6 Cyl 6 Speed Super 99 GM 3 Cyl 6 Speed Super Series 99 GMTC 950 990 995 Series Super 55 550 **Ferguson Shop Manual FE-2** ,1990 Case Shop Manual C-201 Penton Staff,2000-05-24 Series C D L LA R S V VA Series 200B 300 300B 350 400B 500B 600B Series 400 700B 800B Gas and Diesel Oldsmobile 6 and 8 ,1936 Shop Manual, 1937 Series Packard Motor Car Company,1937 **Oliver 66 & Super 66 Technical Service Repair Shop Manual** ,1959-01-15 *Shop Manual - 1942 Series* Packard Motor Car Company, Detroit, Mich,1946 *Case Shop Manual C-37 2090 2094 2290 2294+* Penton Staff,2000-05-24 Models 2090 2094 2290 2294 2390 2394 2590 2594 *DeSoto Shop Manual* Chrysler Corporation. De Soto Division,19?? **Oliver 770 Technical Service Repair Shop Manual** ,1959-01-15 *Hillman Hunter Owner's Workshop Manual* John Harold Haynes,David Horsfall Stead,1971 Oldsmobile Shop Manual 1953 ,1953 Kawasaki ER-6f and ER-6n Service and Repair Manual Phil Mather,2010

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