

Fourth Semester B.E. Degree Examination, June-July 2009
Manufacturing Process - II

Time: 3 hrs.

Max. Marks:100

*Note : Answer any FIVE full questions, selecting atleast
TWO questions form each Part - A and Part - B.*

PART - A

1. a. With neat sketches, give nomenclature of a single point cutting tool. (07 Marks)
b. Derive the conditions $2\phi + \beta - \gamma = \frac{\pi}{2}$. Explain its significance with usual notations. (07 Marks)
c. List various factors influencing tool - life. Explain any one of them. (06 Marks)
2. a. List various cutting tool materials in the increasing order of their hardness. (06 Marks)
b. Explain with the help of neat sketches, heat distribution at tool and workpiece. (06 Marks)
c. What are the methods of measurement of temperature of cutting tool tip? Explain any one of them. (08 Marks)
3. a. Differentiate between capstan and turret lathes. (05 Marks)
b. With a neat sketch, explain any one of the driving mechanisms used in a shaping machine. (08 Marks)
c. Sketch a planning machine indicating major parts. Name any one of the mechanism for quick return movement in a planer. (07 Marks)
4. a. List various drilling machines. (05 Marks)
b. Draw neat sketch of a radial drilling machine indicating parts. (06 Marks)
c. Sketch and mention the application of the drilling machine operations - counter boring reaming and trepanning. (09 Marks)

PART - B

5. a. With sketches, differentiate between up milling and down milling operations. (06 Marks)
b. Draw a neat sketch to show major parts of a horizontal milling machine. (08 Marks)
c. What is Indexing? Explain compound indexing. (06 Marks)
6. a. List various grinding wheel abrasives and bonding processes. (07 Marks)
b. Sketch a centre type - cylindrical grinding machine indicating parts. (08 Marks)
c. Differentiate between horizontal and vertical grinding machines. (05 Marks)
7. a. Sketch and explain vertical lapping machine. (08 Marks)
b. Name the parts along with a neat sketch of a tool head for honing of holes. (07 Marks)
c. List the uses of lapping process. (05 Marks)
8. a. Mention any five non - traditional machining processes. (05 Marks)
b. Explain AJM with a neat sketch. (10 Marks)
c. What are the applications of non traditional machining methods? (05 Marks)

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Table of Contents Fitting And Machining Theory N2 2014 Question Paper

1. Understanding the eBook Fitting And Machining Theory N2 2014 Question Paper
 - The Rise of Digital Reading Fitting And Machining Theory N2 2014 Question Paper
 - Advantages of eBooks Over Traditional Books
2. Identifying Fitting And Machining Theory N2 2014 Question Paper
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Fitting And Machining Theory N2 2014 Question Paper
 - User-Friendly Interface
4. Exploring eBook Recommendations from Fitting And Machining Theory N2 2014 Question Paper
 - Personalized Recommendations
 - Fitting And Machining Theory N2 2014 Question Paper User Reviews and Ratings
 - Fitting And Machining Theory N2 2014 Question Paper and Bestseller Lists

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 - Fitting And Machining Theory N2 2014 Question Paper Public Domain eBooks
 - Fitting And Machining Theory N2 2014 Question Paper eBook Subscription Services
 - Fitting And Machining Theory N2 2014 Question Paper Budget-Friendly Options
6. Navigating Fitting And Machining Theory N2 2014 Question Paper eBook Formats
 - ePub, PDF, MOBI, and More
 - Fitting And Machining Theory N2 2014 Question Paper Compatibility with Devices
 - Fitting And Machining Theory N2 2014 Question Paper Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Fitting And Machining Theory N2 2014 Question Paper
 - Highlighting and Note-Taking Fitting And Machining Theory N2 2014 Question Paper
 - Interactive Elements Fitting And Machining Theory N2 2014 Question Paper
8. Staying Engaged with Fitting And Machining Theory N2 2014 Question Paper
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Fitting And Machining Theory N2 2014 Question Paper
9. Balancing eBooks and Physical Books Fitting And Machining Theory N2 2014 Question Paper
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Fitting And Machining Theory N2 2014 Question Paper
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Fitting And Machining Theory N2 2014 Question Paper
 - Setting Reading Goals Fitting And Machining Theory N2 2014 Question Paper
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Fitting And Machining Theory N2 2014 Question Paper
 - Fact-Checking eBook Content of Fitting And Machining Theory N2 2014 Question Paper
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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