

# BIRMINGHAM

# PRECISION LATHES

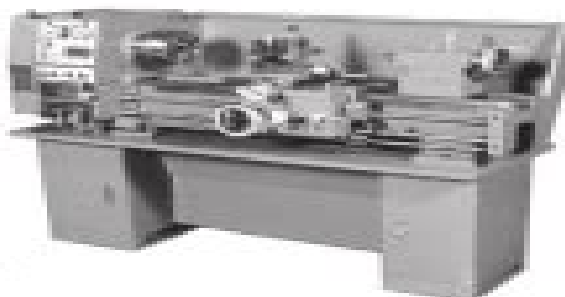
## 12" ALL GEARED HEAD BED LATHES

Each Birmingham lathe is built with outstanding features for great machining performance and customer satisfaction. The 1200 headstock operates with all hardened and ground gears and shafts. Changing Chuck is quick and easy by use of a C14-4 Cam Lock Spindle Mount. One piece Main Spindle is supported by High Precision Tapered Roller Bearings. Lubricated Oil is Constantly Circulated by splash system with magnetic filtration system.

### YCL-1236GH

#### Standard Accessories:

3-Jaw Chuck  
4-Jaw Chuck  
Steady Rest  
Follow Rest  
4-Way Tool Post  
Independent Gage  
Floor Stand  
Gap Bed  
Tool Box  
Change Gear Set  
Rear Splash Guard



#### Optional Accessories:

Taper Attachment  
Digital Readout Systems  
Lever Collar, Clutch

## 13" ALL GEARED HEAD BED LATHES

The lathe bed is made of high-tensile cast iron in rigid construction structure, the bedway is ground and hardened. All gear head stock with oil reversed lubrication design, provides vibration free and free V-belt replacement. Provide 8 spindle speeds from 70 to 2000 rpm, change speed by means of lever. The main spindle is equipped with 2 precision taper roller bearings.

### YCL-1340GH

#### Standard Accessories:

3-Jaw Scroll Chuck 6"  
4-Jaw Independent Chuck 8"  
Back Plate for 3-Jaw Chuck  
Back Plate for 4-Jaw Chuck  
Center Sleeve (MT-3)  
Face Plates 11-3/4"  
Open End Wrench  
Tool Post Wrench  
4-Way Tool Post  
Change Gears  
Center (MT-3)  
Motor Pulley  
Steady Rest  
Follow Rest  
Splash Guard  
Adjust Wrench  
Screw Driver  
Floor Stand  
Tool Box  
Oil Gun

#### Optional Accessories:

Clutch System  
Rolling Center (MT-3)  
Drilling Chuck 1/2" Arbor  
SC Lever Collar Chuck  
Assembly  
4-Position Saddle Stop  
Single Rest Tool Rest  
Taper turn Attachment  
Electric Control Box



### GEAR HEAD BENCH LATHES

SPECIFICATIONS	YCL-1236GH
Swing over Bed	12"
Swing over Cross Slide	7-3/8"
Swing over Gap	18"
Width of Gap	8"
Distance between Centers	38"
Length of Bed	44-7/8"
Width of Bed	7-1/8"
Hole through Spindle	1-5/16"
Tail Stock Spindle Travel	4"
Cross Slide Travel	8"
Tool Slide Travel	3-1/2"
Saddle Travel	31-1/2"
Spindle Type	QT-4
Taper of Spindle	MT #5
Tail Stock Taper of Center	MT #3
Spindle Speed Range	8 Speed 80-1500 RPM
Lead Screw Diameter	1/2"
Feed Rod Diameter	3/4"
Threads per inch of Lead Screw	8 TPI
Threads that can be Cut	-40 Rnds 4-112 TPI
Main Motor	1-1/2 HP
Voltage	220V, 1 Phase
Weight (w/Accessories)	1500 lbs.

### GEAR HEAD BENCH LATHES

SPECIFICATIONS	YCL-1340GH
Swing over Bed	13"
Swing over Cross Slide	8"
Swing over Gap	18-3/4"
Width of Gap	7-3/8"
Distance between Centers	40"
Length of Bed	55-1/4"
Width of Bed	7-3/8"
Hole through Spindle	1-3/8"
Tail Stock Spindle Travel	3-3/4"
Cross Slide Travel	8-1/8"
Tool Slide Travel	3-3/4"
Saddle Travel	35-1/4"
Spindle Type	QT-4
Taper of Spindle	MT #5
Tail Stock Taper of Center	MT #3
Spindle Speed Range	8 Speed 70-2000 RPM
Lead Screw Diameter	1/2"
Feed Rod Diameter	3/4"
Threads per inch of Lead Screw	8 TPI
Threads that can be Cut	-40 Rnds 4-112 TPI
Main Motor	2 HP
Voltage	220V, 1 Phase
Weight (w/Accessories)	1700 LBS.

# Manual For Birmingham Lathes

**Christian Drosten**



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## **Table of Contents Manual For Birmingham Lathes**

1. Understanding the eBook Manual For Birmingham Lathes
  - The Rise of Digital Reading Manual For Birmingham Lathes
  - Advantages of eBooks Over Traditional Books
2. Identifying Manual For Birmingham Lathes
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Manual For Birmingham Lathes
  - User-Friendly Interface
4. Exploring eBook Recommendations from Manual For Birmingham Lathes
  - Personalized Recommendations
  - Manual For Birmingham Lathes User Reviews and Ratings
  - Manual For Birmingham Lathes and Bestseller Lists
5. Accessing Manual For Birmingham Lathes Free and Paid eBooks
  - Manual For Birmingham Lathes Public Domain eBooks
  - Manual For Birmingham Lathes eBook Subscription Services
  - Manual For Birmingham Lathes Budget-Friendly Options

6. Navigating Manual For Birmingham Lathes eBook Formats
  - ePub, PDF, MOBI, and More
  - Manual For Birmingham Lathes Compatibility with Devices
  - Manual For Birmingham Lathes Enhanced eBook Features
7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Manual For Birmingham Lathes
  - Highlighting and Note-Taking Manual For Birmingham Lathes
  - Interactive Elements Manual For Birmingham Lathes
8. Staying Engaged with Manual For Birmingham Lathes
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Manual For Birmingham Lathes
9. Balancing eBooks and Physical Books Manual For Birmingham Lathes
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Manual For Birmingham Lathes
10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
11. Cultivating a Reading Routine Manual For Birmingham Lathes
  - Setting Reading Goals Manual For Birmingham Lathes
  - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Manual For Birmingham Lathes
  - Fact-Checking eBook Content of Manual For Birmingham Lathes
  - Distinguishing Credible Sources
13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development
  - Exploring Educational eBooks
14. Embracing eBook Trends
  - Integration of Multimedia Elements

- Interactive and Gamified eBooks

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