

Red U-Cup Installation

1. Installation Tool

An installation tool made of any soft metal or hard plastic, machined smooth and free of burrs with a fixed steel pin (pin 1) and two movable pins (pins 2 & 3) is required for this installation method.

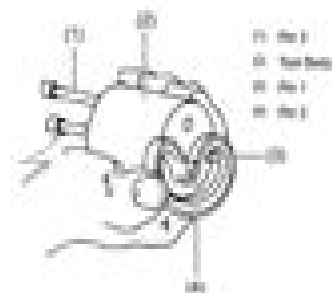


Figure 10880

2. Installation Procedure

- Step U-cup over the fixed pin (see Figure 10881) pin 1 and bend it over pin 2 as shown.
- Continue bending U-cup until pin 3 can be pushed through the U-cup loop which locks U-cup in position.
- Insert installation tool with mounted U-cup into cylinder bore until aligned with U-cup installation groove. See Figure 10881.

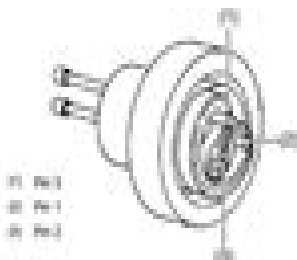


Figure 10881

- Withdraw pin 3 so that U-cup loop snaps into installation groove (see Figure 10882).

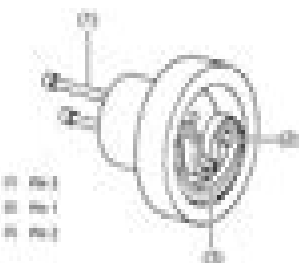


Figure 10882

- Withdraw pin 2 and U-cup will completely snap into installation groove (see Figure 10883).
- Withdraw installation tool.

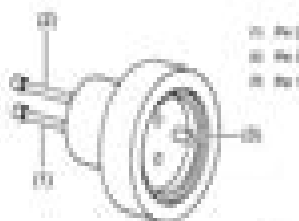


Figure 10883

Hydraulics Troubleshooting Chart

Hydraulics Troubleshooting Chart		
Symptom	Probable Cause	Remedy
Heavy Pump	- Low oil supply - Oil too heavy (i.e. viscous) - Air leak on inlet line - Partially blocked inlet line	- Check reservoir - Check for proper oil viscosity - Check plumbing - Check for foreign object and/or clean
Foaming hydraulic oil	- Pump cavitation - Water in oil	- Check reservoir - Check for proper oil viscosity - Check plumbing - Clean and fill reservoir
Pump or oil overheating	- Oil supply too thin - Contaminated oil - Pump cavitation - Pump drive shaft excessively misaligned with pump driven shaft - Pump drive shaft axially loaded by driving shaft (Pine blower) - System relief valve bypassing	- Clean and fill with proper oil - Clean, clean and fill with clean oil - Check reservoir, free foaming oil - Inspect for proper alignment - Check for clearance at shaft ends - misalignment or worn keys or splines - Check relief valve
Low flow	- Pump cavitation - Foaming hydraulic oil - Relief valve leaking or set too low - Speed too low - Oil too hot	- Check reservoir. See Foaming oil - Check for proper oil viscosity - Check relief valve - Check prime mover speed - Check temp. See Oil overheating
Failure to build pressure	- Defective relief valve - Low oil supply	- Check relief valve - Fill reservoir

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