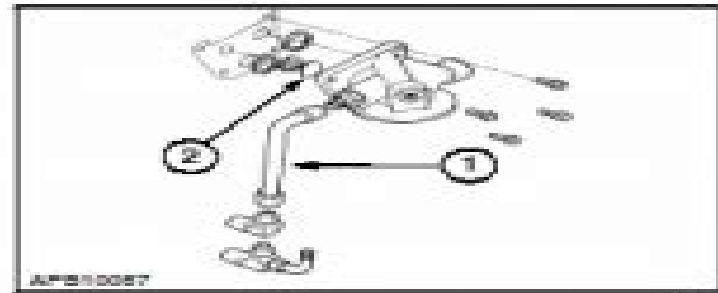


NOTE: On some models, the pressure relief valve "end plug" is replaced by an oil return tube, 1, from the engine block. Where this pipe is fitted, a plug, 2, is used to blank the oil return port to the engine block.

2. Fit tube to the connector and torque to 27 N·m (20 ft. lbs.).
3. Refit the oil filter head to the engine block with new O rings and plug where required as above and torque the bolts to 34 - 47 N·m (25 - 35 ft. lbs.).



275

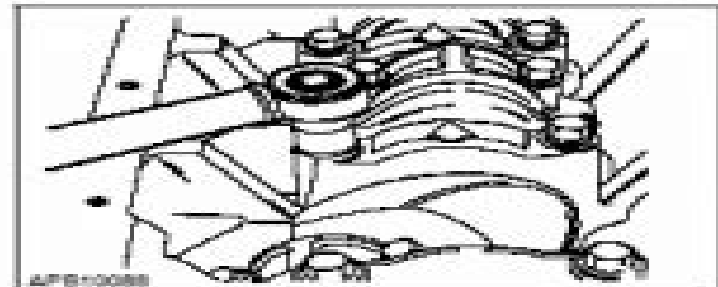
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CRANKSHAFT REMOVAL

1. Remove the engine from the loader and place on an engine stand.
2. Remove the flywheel, rear cover plate, crankshaft pulley and engine front cover.

NOTE: If crankshaft is removed with cylinder head in position, ensure all timing marks are realigned prior to reassembly. This action will prevent possible interference between valves and pistons during reassembly.

3. Remove the oil pan and oil pump.
4. Remove the connecting rod caps, main bearing caps and liners, and identify to facilitate reassembly.
5. Carefully remove crankshaft from cylinder block.



276

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Table of Contents Ls180 Service Manual

1. Understanding the eBook Ls180 Service Manual
 - The Rise of Digital Reading Ls180 Service Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Ls180 Service Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Ls180 Service Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Ls180 Service Manual
 - Personalized Recommendations
 - Ls180 Service Manual User Reviews and Ratings
 - Ls180 Service Manual and Bestseller Lists
5. Accessing Ls180 Service Manual Free and Paid eBooks
 - Ls180 Service Manual Public Domain eBooks
 - Ls180 Service Manual eBook Subscription Services

- Ls180 Service Manual Budget-Friendly Options
- 6. Navigating Ls180 Service Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Ls180 Service Manual Compatibility with Devices
 - Ls180 Service Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Ls180 Service Manual
 - Highlighting and Note-Taking Ls180 Service Manual
 - Interactive Elements Ls180 Service Manual
- 8. Staying Engaged with Ls180 Service Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Ls180 Service Manual
- 9. Balancing eBooks and Physical Books Ls180 Service Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Ls180 Service Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Ls180 Service Manual
 - Setting Reading Goals Ls180 Service Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Ls180 Service Manual
 - Fact-Checking eBook Content of Ls180 Service Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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