

24. Attach the Coupler (7) to the Coupler Base (6), using one M10x90 Bolt (W) at the rear of the coupler. Lock the Coupler Trigger with the Lock Pin (29). Then, insert the "R" Pin (S) through the hole in the Lock Pin (29) to secure the Lock Pin in place. **(See Figure I)**
25. Insert the second M10x90 Bolt (W) through the Coupler (7) and Coupler Base (6) as well as through the center link of the Safety Chain. Then, use a 3/8" Lock Nut (G) to secure the Safety Chain to the Hitch Coupler.
26. Attach two Stake Clamps (25) to the Front Cross Member (2A), using M10x20 Bolts (A) and M10 Lock Nuts (G). Then, repeat this Step for the remaining two Stake Clamps and the Rear Cross Member (2B).

27. Remove the Lens from a Side Running Light (24). Insert the Wire Lead of the Side Running Light through the center hole of the Front Left Side Rail (1FL). Attach the Side Running Light to the Front Left Side Rail, using the Screws (R). Then, reattach the Lens to the Side Running Light. Repeat this Step for the remaining Side Running Light and the Front Right Side Rail (1FR).
28. Attach a Tail Light Bracket (26) to the Rear Left Side Rail (1RL), using M10x20 Bolts (A) and M10 Lock Nuts (G). Attach the License Plate Bracket (27) and Left Tail Light (28L) to the Tail Light Bracket, using 3/8" Lock Nuts (G). Repeat this Step for the remaining Tail Light Bracket and Rear Right Side Rail (1RR).
29. Secure the rear Bed of the Trailer's frame to the Caster Bases (30L, 30R), using M10x30 Carriage Bolts (D) and M10 Lock Nuts (G).

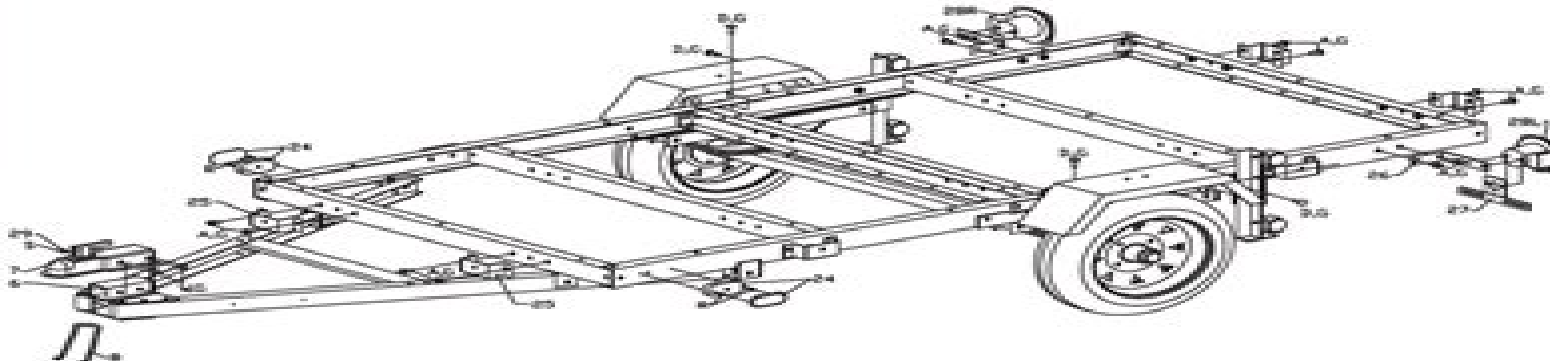


Figure I: Coupler and Stake Clamp Attachment

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