

NC LATHE M-CODE LIST

M-CODE	DESCRIPTION	REMARK	M-CODE	DESCRIPTION	REMARK
M00	PROGRAM STOP		M20	STEADY REST 1 UNCLAMP	OPTION
M01	OPTIONAL STOP		M40	GEAR CHANGE RETURN	
M02	PROGRAM END		M41	GEAR CHANGE LOW	
M03	MAIN-SPINDLE FORWARD		M42	GEAR CHANGE MIDDLE	
M04	MAIN-SPINDLE REVERSE		M43	GEAR CHANGE HIGH	
M05	MAIN-SPINDLE STOP		M46	PTS BODY UNCL & TRACTOR ADV	OPTION
M07	HIGH-PRESSURE COOLANT ON	OPTION	M47	PTS BODY CL & TRACTOR RET	OPTION
M08	COOLANT ON		M50	BAR FEEDER COMMAND 1	OPTION
M09	COOLANT OFF		M51	BAR FEEDER COMMAND 2	OPTION
M10	PARTS CATCHER ADVANCE	OPTION	M52	SPLASH GUARD DOOR OPEN	OPTION
M11	PARTS CATCHER RETRACT	OPTION	M53	SPLASH GUARD DOOR CLOSE	OPTION
M13	TURRET AIR BLOW	OPTION	M54	PARTS COUNT	OPTION
M14	MAIN-SPINDLE AIR BLOW	OPTION	M58	STEADY REST 2 CLAMP	OPTION
M15	AIR BLOW OFF	OPTION	M59	STEADY REST 2 UNCLAMP	OPTION
M17	MACHINE LOCK ACT	OPTION (NO)	M61	SWITCHING LOW SPEED (N.L)	OR RS
M18	MACHINE LOCK CANCEL	OPTION (N.L)	M62	SWITCHING HIGH SPEED (N.L)	OR RS
M19	MAIN-SPINDLE ORIENTATION	OPTION	M63	MAIN-SPINDLE ON & COOLANT ON	
M24	CHIP CONVEYOR RUN	OPTION	M64	MAIN-SPINDLE OFF & COOLANT OFF	
M25	CHIP CONVEYOR STOP	OPTION	M65	MAIN-SPINDLE & COOLANT OFF	
M30	PROGRAM END & REWIND		M68	DUAL CHUCKING LOW CLAMP	OPTION
M31	INTERLOCK BY PASS SPINDLE STOP		M67	DUAL CHUCKING HIGH CLAMP	OPTION
M32	INTERLOCK BY PASS SPINDLE STOP	1443	M68	MAIN-CHUCK CLAMP	
M33	MAIN-SPINDLE FORWARD	1443	M69	MAIN-CHUCK UNCLAMP	

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Programming

M Codes In Cnc Machines

JR Anderson



M Codes In Cnc Machines:

Decoding **M Codes In Cnc Machines**: Revealing the Captivating Potential of Verbal Expression

In a time characterized by interconnectedness and an insatiable thirst for knowledge, the captivating potential of verbal expression has emerged as a formidable force. Its ability to evoke sentiments, stimulate introspection, and incite profound transformations is genuinely awe-inspiring. Within the pages of "**M Codes In Cnc Machines**," a mesmerizing literary creation penned by a celebrated wordsmith, readers attempt an enlightening odyssey, unraveling the intricate significance of language and its enduring affect our lives. In this appraisal, we shall explore the book is central themes, evaluate its distinctive writing style, and gauge its pervasive influence on the hearts and minds of its readership.

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