



Fuel Camshaft

1. Remove the screws and draw out the camshaft with the gear on it.
2. Remove the retaining plate (1).
3. Remove the screws, then draw out the injection pump gear (2) and fuel camshaft (3) with the governor fork assembly.

(When reassembling)

- Hook the spring to the fork lever 2 (4) as shown in the figure before installing the fork lever assembly to the crankcase.

(1) Retaining Plate
(2) Injection Pump Gear
(3) Fuel Camshaft

(4) Fork Lever 2
(5) Fork Lever 1
(6) Governor Sleeve

W10178820



Oil Pump and Crankshaft Gear

1. Remove the oil pump gear (6).
2. Remove the oil pump (5).
3. Remove the collar (4), O-ring (3) and oil slinger (2).
4. Remove the crankshaft gear (1) with a puller.

(When reassembling)

- Install the oil slinger (2) and O-ring (3) after aligning the marks on the gears. (See the figure at "Idle Gear".)
- Install the crankshaft collar (4) after installing the gear case cover.

(1) Crankshaft Gear
(2) Crankshaft Oil Slinger
(3) O-ring

(4) Crankshaft Collar
(5) Oil Pump
(6) Oil Pump Gear

W10180290

(C) Timing Gears, Fuel Camshaft and Camshaft [D1105-E-ZD]



Fan Drive Pulley

1. Set the stopper to the flywheel.
2. Remove the fan drive pulley screw (1).
3. Draw out the fan drive pulley (2) with a puller.

(When reassembling)

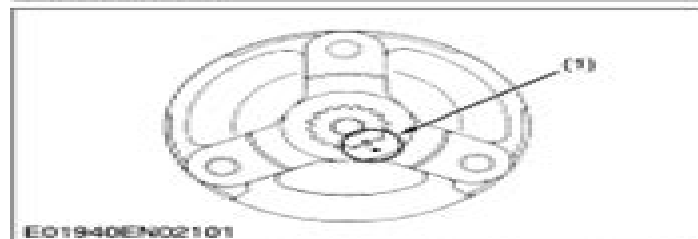
- Install the fan drive pulley to the crankshaft, aligning the marks (3) on them.

Tightening torque	Fan drive pulley retaining screw	235.4 to 245.2 N·m 24.0 to 25.0 kgf·m 173.6 to 180.8 ft·lbs
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(1) Fan Drive Pulley Screw
(2) Fan Drive Pulley

(3) Aligning Mark

W1035250



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Albert A Gayle



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Table of Contents Kubota Zd 28 Operators Manual

1. Understanding the eBook Kubota Zd 28 Operators Manual
 - The Rise of Digital Reading Kubota Zd 28 Operators Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Kubota Zd 28 Operators Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Kubota Zd 28 Operators Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Kubota Zd 28 Operators Manual
 - Personalized Recommendations
 - Kubota Zd 28 Operators Manual User Reviews and Ratings
 - Kubota Zd 28 Operators Manual and Bestseller Lists

5. Accessing Kubota Zd 28 Operators Manual Free and Paid eBooks
 - Kubota Zd 28 Operators Manual Public Domain eBooks
 - Kubota Zd 28 Operators Manual eBook Subscription Services
 - Kubota Zd 28 Operators Manual Budget-Friendly Options
6. Navigating Kubota Zd 28 Operators Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Kubota Zd 28 Operators Manual Compatibility with Devices
 - Kubota Zd 28 Operators Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Kubota Zd 28 Operators Manual
 - Highlighting and Note-Taking Kubota Zd 28 Operators Manual
 - Interactive Elements Kubota Zd 28 Operators Manual
8. Staying Engaged with Kubota Zd 28 Operators Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Kubota Zd 28 Operators Manual
9. Balancing eBooks and Physical Books Kubota Zd 28 Operators Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Kubota Zd 28 Operators Manual
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Kubota Zd 28 Operators Manual
 - Setting Reading Goals Kubota Zd 28 Operators Manual
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Kubota Zd 28 Operators Manual
 - Fact-Checking eBook Content of Kubota Zd 28 Operators Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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