

SPECIFICATIONS

Model		D605-B (3)		D1005-B (3)		V1205-B (3)		V1205-T-B (3)		V1305-B (3)	
Number of cylinders		3				4					
Type		Vertical, water-cooled, 4-cycle diesel engine									
Bore × stroke		72 × 73.6 (2.83 × 2.90)		76 × 73.6 (2.99 × 2.90)		72 × 73.6 (2.83 × 2.90)				76 × 73.6 (2.99 × 2.90)	
Total displacement		588 (34.96)		900 (55.08)		1198 (73.10)				1235 (75.45)	
Base horsepower	SAE net cont.	12.7/5000 (17.5/3000)	15.3/3600 (20.5/3600)	14.3/3000 (19.5/3000)	16.6/3600 (22.5/3600)	17.3/3000 (23.5/3000)	20.1/3600 (27.5/3600)	21.5/3000 (29.0/3000)	26.7/3600 (34.5/3600)	19.6/3000 (25.5/3000)	22.4/3600 (30.5/3600)
	SAE net intermittent	14.5/3000 (20.5/3000)	17.5/3600 (23.5/3600)	16.5/3000 (22.5/3000)	19.4/3600 (26.5/3600)	20.1/3000 (27.5/3000)	23.5/3600 (31.5/3600)	25.4/3000 (34.0/3000)	28.5/3600 (40.0/3600)	22.4/3000 (29.0/3000)	25.7/3600 (34.5/3600)
	SAE gross intermittent	16.5/3000 (22.5/3000)	19.4/3600 (26.5/3600)	18.7/3000 (25.5/3000)	21.6/3600 (28.5/3600)	22.4/3000 (29.5/3000)	25.7/3600 (33.5/3600)	28.1/3000 (37.0/3000)	32.0/3600 (44.0/3600)	25.0/3000 (33.5/3000)	28.7/3600 (38.5/3600)
	Drive271-MA	12.5/3000 (17.0/3000)	15.1/3600 (20.5/3600)	14.5/3000 (19.5/3000)	16.5/3600 (22.5/3600)	15.5/3000 (20.5/3000)	18.5/3600 (25.5/3600)	21.3/3000 (29.0/3000)	25.4/3600 (34.5/3600)	18.5/3000 (25.5/3000)	21.5/3600 (30.5/3600)
	Drive271-MB	14.5/3000 (19.5/3000)	16.5/3600 (22.5/3600)	15.5/3000 (21.5/3000)	18.4/3600 (25.5/3600)	19.1/3000 (26.5/3000)	22.1/3600 (30.5/3600)	24.3/3000 (33.0/3000)	28.3/3600 (36.5/3600)	21.3/3000 (28.5/3000)	24.5/3600 (33.5/3600)
	Drive2000	15.4/3000 (21.0/3000)	18.4/3600 (25.0/3600)	17.5/3000 (23.5/3000)	20.3/3600 (27.5/3600)	21.0/3000 (28.5/3000)	24.3/3600 (33.0/3600)	26.5/3000 (35.0/3000)	31.3/3600 (42.5/3600)	23.5/3000 (31.5/3000)	26.5/3600 (36.5/3600)
	Maximum base speed		3200		3600		3000		3600		3200
Minimum idling speed		600									
Maximum torque		53.5/2000 8.45/2000 39.7/2000		59.5/2000 8.18/2000 36.8/2000		72.7/2000 7.41/2000 53.5/2000		70.7/2400 7.21/2400 52.1/2400		88.7/2400 8.15/2400 59.6/2400	
Combustion chamber		Spherical type									
Fuel injection pump		Bosch MD type mini pump									
Governor		Centrifugal mechanical governor									
Direction of rotation		Counter-clockwise (viewed from flywheel side)									
Injection nozzle		Mini nozzle (DINOPO)									
Injection timing	Without timer	18 to 20° (0.31 to 0.35 rad.) before T.D.C.	21 to 23° (0.37 to 0.40 rad.) before T.D.C.	18 to 20° (0.31 to 0.35 rad.) before T.D.C.	21 to 23° (0.37 to 0.40 rad.) before T.D.C.	18 to 20° (0.31 to 0.35 rad.) before T.D.C.	21 to 23° (0.37 to 0.40 rad.) before T.D.C.	18 to 20° (0.31 to 0.35 rad.) before T.D.C.	21 to 23° (0.37 to 0.40 rad.) before T.D.C.	18 to 20° (0.31 to 0.35 rad.) before T.D.C.	21 to 23° (0.37 to 0.40 rad.) before T.D.C.
	With timer	8 to 10° (0.14 to 0.17 rad.) before T.D.C.	9 to 11° (0.16 to 0.19 rad.) before T.D.C.	8 to 10° (0.14 to 0.17 rad.) before T.D.C.	9 to 11° (0.16 to 0.19 rad.) before T.D.C.	8 to 10° (0.14 to 0.17 rad.) before T.D.C.	9 to 11° (0.16 to 0.19 rad.) before T.D.C.	8 to 10° (0.14 to 0.17 rad.) before T.D.C.	9 to 11° (0.16 to 0.19 rad.) before T.D.C.	8 to 10° (0.14 to 0.17 rad.) before T.D.C.	9 to 11° (0.16 to 0.19 rad.) before T.D.C.
Firing order		1-2-3				1-3-4-2					
Injection pressure		145 kgf/cm ² (13.75 MPa, 1991 psi)									
Compression ratio		22 : 1									
Lubricating system		Forced lubrication by pump									
Oil pressure indicating		Electrical type switch									
Lubricating filter		Full flow paper filter (cartridge type)									
Cooling system		Pressurized radiator, forced circulation with water pump (not included in the basic engine)									
Starting system		Electric starting with starter									
Starting support device		12 V, 0.9 kW		12 V, 1.0 kW		12 V, 1.2 kW					
Battery		12 V, 65 AH, equivalent				By glow plug in combustion chamber					
Dynamo for charging		12 V, 150 W				12 V, 360 W					
Fuel		Diesel fuel No. 2-D (ASTM D972)									
Lubricating oil		MIL-L-46152, MIL-L-2104C, quality better than CD class (API)				Quality better than CE class (API)		Quality better than CD class (API)			
Lubricating oil capacity	225 mm (8.92 in.)	5.1 L (5.39 U.S.qts., 4.49 imp.qts.)				6.0 L (6.34 U.S.qts., 5.28 imp.qts.)		6.7 L (7.08 U.S.qts., 5.90 imp.qts.)		6.0 L (6.34 U.S.qts., 5.28 imp.qts.)	
	101 mm (3.97 in.)	4.0 L (4.23 U.S.qts., 3.52 imp.qts.)				4.7 L (4.97 U.S.qts., 4.14 imp.qts.)		4.7 L (4.97 U.S.qts., 4.14 imp.qts.)		4.7 L (4.97 U.S.qts., 4.14 imp.qts.)	
Weight (dry)		93.0 (205.0)				110.0 (242.5)		114.0 (251.3)		110.0 (242.5)	

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Troubleshooting and Repair Manual ,1985 Toyota K Series Engine Repair Manual Includes 2K, 3K-B, 3K-C, 3K-H,4K-J. Toyota Motor Sales Co. Ltd,1978 *Toyota 2f Engine Repair Manual* Toyota Corporation,2006-01-01 Factory engine repair manual for the iconic 2F petrol gasoline engine as fitted to the Toyota 40 55 and 60 Series four wheel drive vehicles This repair manual has been prepared to provide information covering general repair for 2F Gasoline engine as fitted to the TOYOTA LAND CRUISER Per Toyota Motor Sales Co LTD The Toyota 2F engine was one of the F series of OHV inline 6 cylinder engines produced by Toyota between 1955 1992 F Series engines are known for their high amount of torque at low RPM massive cast iron blocks and heads and also their high reliability The 2F Engine had one of the longest production runs of any Toyota engine The F Series engines all incorporate overhead valves actuated by pushrods from a gear driven camshaft in the lower portion of the engine The engine was first introduced in the Toyota FJ40 Land Cruiser and in many countries was the only gasoline engine offered in the Landcruiser until 1993 Although it s commonly badged as the Land Cruiser engine it was used in a variety of other large truck applications as well such as in fire trucks and the Toyota FQ15 trucks It was also used in the Crown based Japanese Police Patrol Cars FH26 and FS20 FS50 **Toyota B Series Engine Repair Manual** ,1985 *Engine Service Manual* O and R Engines, Incorporated,1969 *Volvo Service Manual* Volvo, Aktiebolaget,1962

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