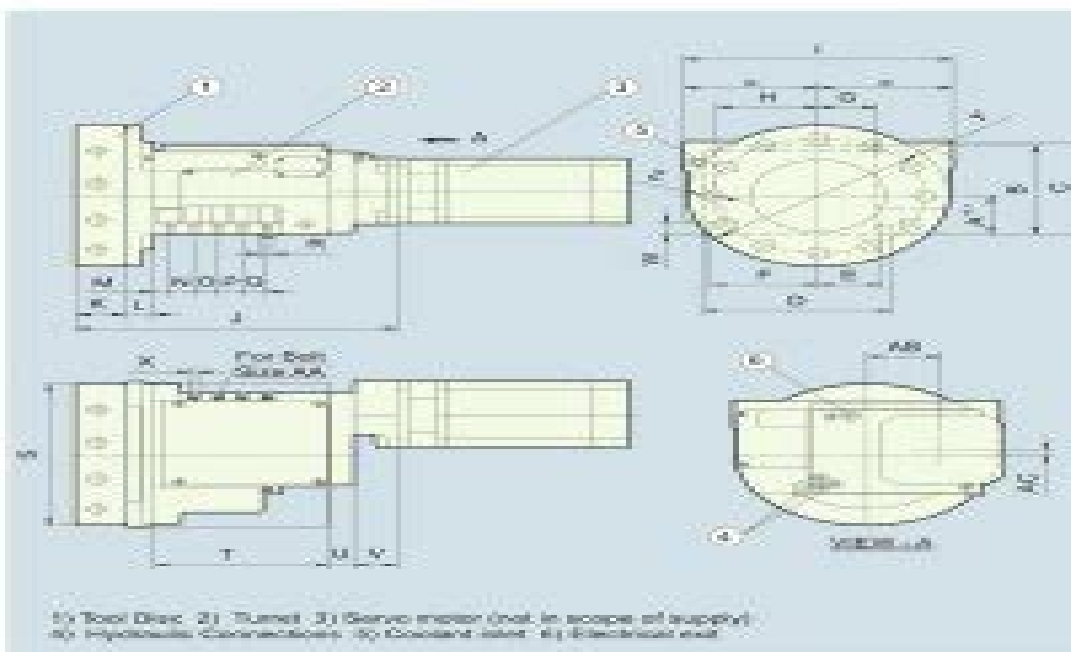




## Main Features

- Single Servo motor for turret indexing and Live Tool Drive
- Hydraulic power for clamping ensures high rigidity during machining operations.
- Axial mounting of tools.
- Provision for supply of high pressure coolant from centre of turret.



	SMT-155A	SMT-200A
A	125	100
B	272	232
C	285	243
D	325	284
E	110	90
F	180	150
G	100	82
H	175	142
I	424	378
J	524	558
K	70	70
L	47	40
M	24	22
N	40	39
O	40	39
P	40	39
Q	40	39
R	38	33
S	422	368
T	290	244
U	50	35
V	60	60
W	25	25
X	19	11
Y	340	300
Z	VDI 40	VDI 30
AA	M12	M10
AB	125	100
AC	20	12

## Specifications

		SMT-155A	SMT-200A
Turret Center Height	mm	125	100
No of Stations		8/12	8/12
Inertia of transportable masses	kgm <sup>2</sup>	3.2	1.8
Turret Indexing Time (for next station)	sec	0.16	0.14
Time for next partial step (Without acceleration and braking)	sec	0.05	0.04
Turret Clamp time	sec	0.1	0.1
Turret De-clamp Time	sec	0.1	0.1
Indexing Frequency	min-1	16	20
Hydraulic Pressure	kg/cm <sup>2</sup>	50	50
Clamping force	kpf	4,050	2,300
Turret weight (Without Tool Disc, Motor)	kg	130	110
Servo Motor D. p.p.s.m		0.3	0.2
Fanuc		1FT6060	1FT6064
Siemens			

# Hydraulic Turret Electrical Control Manual

**Michael Seilmaier**



## **Hydraulic Turret Electrical Control Manual:**

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## **Table of Contents Hydraulic Turret Electrical Control Manual**

1. Understanding the eBook Hydraulic Turret Electrical Control Manual
  - The Rise of Digital Reading Hydraulic Turret Electrical Control Manual
  - Advantages of eBooks Over Traditional Books
2. Identifying Hydraulic Turret Electrical Control Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Hydraulic Turret Electrical Control Manual
  - User-Friendly Interface
4. Exploring eBook Recommendations from Hydraulic Turret Electrical Control Manual
  - Personalized Recommendations
  - Hydraulic Turret Electrical Control Manual User Reviews and Ratings
  - Hydraulic Turret Electrical Control Manual and Bestseller Lists
5. Accessing Hydraulic Turret Electrical Control Manual Free and Paid eBooks
  - Hydraulic Turret Electrical Control Manual Public Domain eBooks
  - Hydraulic Turret Electrical Control Manual eBook Subscription Services
  - Hydraulic Turret Electrical Control Manual Budget-Friendly Options
6. Navigating Hydraulic Turret Electrical Control Manual eBook Formats
  - ePub, PDF, MOBI, and More
  - Hydraulic Turret Electrical Control Manual Compatibility with Devices
  - Hydraulic Turret Electrical Control Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Hydraulic Turret Electrical Control Manual
  - Highlighting and Note-Taking Hydraulic Turret Electrical Control Manual
  - Interactive Elements Hydraulic Turret Electrical Control Manual
8. Staying Engaged with Hydraulic Turret Electrical Control Manual

- Joining Online Reading Communities
- Participating in Virtual Book Clubs
- Following Authors and Publishers Hydraulic Turret Electrical Control Manual
- 9. Balancing eBooks and Physical Books Hydraulic Turret Electrical Control Manual
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Hydraulic Turret Electrical Control Manual
- 10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
- 11. Cultivating a Reading Routine Hydraulic Turret Electrical Control Manual
  - Setting Reading Goals Hydraulic Turret Electrical Control Manual
  - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Hydraulic Turret Electrical Control Manual
  - Fact-Checking eBook Content of Hydraulic Turret Electrical Control Manual
  - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development
  - Exploring Educational eBooks
- 14. Embracing eBook Trends
  - Integration of Multimedia Elements
  - Interactive and Gamified eBooks

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