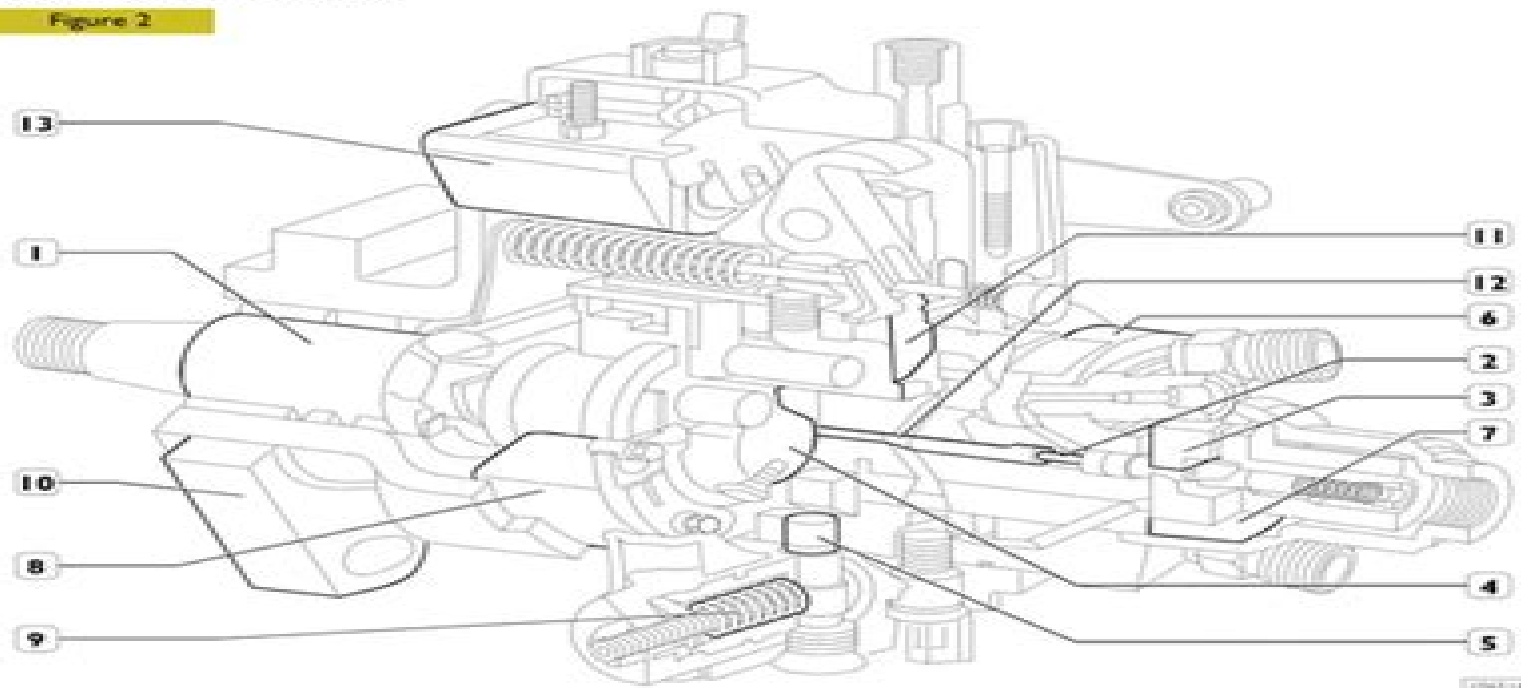


FEED PUMP

The rotary type pump is driven by a gear mating the camshaft's one.

STANADYNE DB4 pump

Figure 2



1. Camshaft - 2. Distributor rotor - 3. Transfer pump vanes - 4. Pump element pistons (4) -
5. Cam - 6. Hydraulic head - 7. Pressure regulator unit - 8. Regulator - 9. Automatic advance - 10. Casing -
11. Metering valve - 12. Delivery valve - 13. Electrical power cut-off solenoid.

Description of operation

The main rotating components are propeller shaft (1), distributor rotor (2), transfer pump vanes (3) and regulator (8). With reference to the Figure 2, the propeller shaft engages the distributor rotor inside the hydraulic head.

The four pistons are driven simultaneously, one towards the other, by a cam by means of rollers and pads positioned on the peripheral part of the rotor. There is one cam lobe for each engine cylinder.

The transfer pump, positioned on the rear part of the rotor, is sealed inside by the end cap. This also contains the filter mesh and the transfer pump pressure regulator.

The upper part of the regulator unit is pressed against the distributor rotor and acts as a seal for the transfer pump.

The distributor rotor incorporates two fuel inputs, an axial hole and an exhaust that serves all the outputs to the injection ports.

The hydraulic head contains the head in which the rotor turns, the metering valve seat, the fuel inputs and the connectors to the injectors. The high pressure injection pumps, connected to the injectors, are fastened to the above connectors.

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