

Mechano N4 Workshop layout

Notes

Workshop Layout

➤ Symptoms of Poor layout

- Not enough control.
- Long transports routes.
- Congestion.
- Frequent accidents.
- Delays in production lines(**Bottlenecks**).
- Unnecessary handling of equipment.
- Low worker performance.

➤ Advantages of good workshop layout.

- Low production costs.
- Quality products are produced faster.
- Control labour force easily.
- There's job satisfaction.
- Production changes can be easily made.

➤ Principles of good layout.

- Felxible layout – Workshop plan must be able to adapt to product change.
- Co-ordinated services –
- Accessible service & Maintenance points – Service points and supply routes must be easily accessible.

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Lingjun Ying



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