

#### Front Wheel Removal.

To remove the front wheel from the forks, take off the nut (C) Fig. 17. Turn the steer plate, disconnect the brake cable, then slacken the pinch bolt (A). Remove the nut (B), this has a right-hand thread and unscrews in an anticlockwise direction. Then insert a timing bar into the hole in the head of the spindle and pull the spindle. As the spindle is withdrawn support the weight of the wheel; when it is clear the wheel can be pulled away from the right-hand fork leg and removed from the machine.

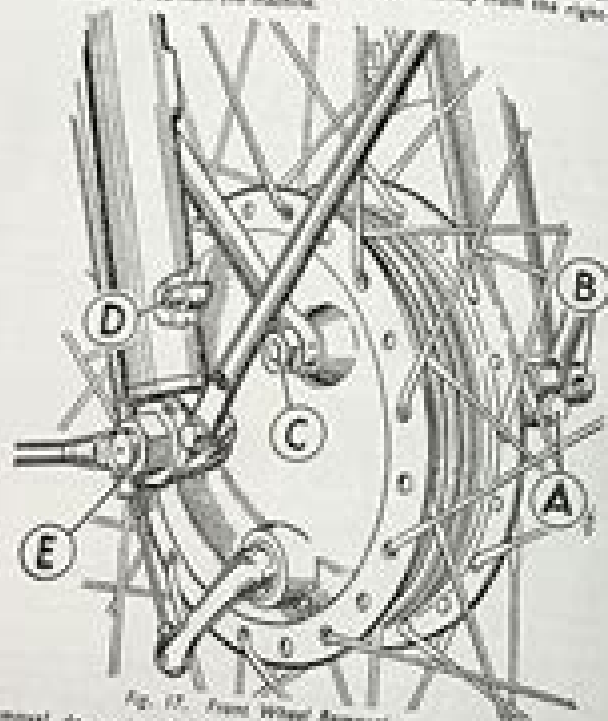


Fig. 17. Front Wheel Removal.

After removal, do not let the wheel fall on to the bush which projects from the brake drum side of the hub; although the bush is pressed in, it may, if subjected to a sharp blow, be forced back into the hub. If this should happen, the bush can be retrieved and repositioned with the aid of the wheel spindle.

The wheel is replaced in the reverse order to that for removal. It is most important that after the spindle has been rightened and before the pinch bolt is rightened, the forks are depressed once or twice to enable the left-hand fork and so position itself on the spindle shank. If this precaution is not observed, the fork leg may be clamped out of position and will not function correctly.



#### Rear Wheel Removal and Reassembly.

To remove the rear wheel, place the machine on its stand. Take off the nut (A) Fig. 18, so free the brake anchor screw and disconnect the brake cable. Unscrew the four retaining nuts (B) Fig. 18, leaving the wheel on the chainwheel. On machines fitted with a fully enclosed chaincase, this operation is carried out after removing the rubber plug (C) Fig. 19. Then, place a spacer bar in the spindle end as (D) Fig. 18, and unscrew in an anticlockwise direction until it can be withdrawn. The spacer plate (E) can then be removed and the wheel can be withdrawn to the right, when it can be taken downwards and rearwards. Note that the large nut (A) Fig. 19, on the left-hand end of the spindle retains the chainwheel and should not be disturbed. Reassembly is carried out in the reverse order, but it is most important that the four retaining nuts are screwed up tight when the wheel is replaced.



Fig. 18. Rear Wheel Removal and Rear Chain Adjustment.

#### Rear Chain Adjustment.

The rear chain must be adjusted when the machine is on its stand and the wheel is at the lowest point in the suspension. Rotate the wheel slowly until the rightmost point on the chain is found, then check its up and down movement in

# Manual Bsa B31

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