



Bearing Case Cover and Crankshaft

■ NOTE

- Before disassembling, check the side clearance of crankshaft. Also check it during reassembly. (See page S-64)

- Remove the bearing case cover mounting screws.
- Screw two removed screws into the screw hole of bearing case cover to remove it.
- Stretch the washer and remove the bearing case screw 2.
- Pull out the crankshaft.

(When reassembling)

■ IMPORTANT

- Install the bearing case gasket (4), noting its direction as shown in the figure.
- Install the crankshaft sub assembly, aligning the screw hole of main bearing case 2 (2) with the screw hole of cylinder block (1).
- Apply engine oil to the seat and thread of bearing case screw 2. After tightening it, bend the washer firmly.
- Install the bearing case cover (3) to position the casting mark "上" on it upward.
- Tighten the bearing case cover mounting screws with even force on the diagonal line.

Tightening torque	Bearing case 2 screw	19.6 to 23.5 N·m 2.0 to 2.4 kgf·m 14.5 to 17.4 ft-lbs
	Bearing case cover mounting screw	9.81 to 11.26 N·m 1.00 to 1.15 kgf·m 7.23 to 8.32 ft-lbs

- (1) Cylinder Block
- (2) Main Bearing Case 2
- (3) Bearing Case Cover
- (4) Bearing Case Gasket

[A] Discrimination Mark
(Face toward cylinder block cover side)

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