

## INTRODUCTION

### GENERAL

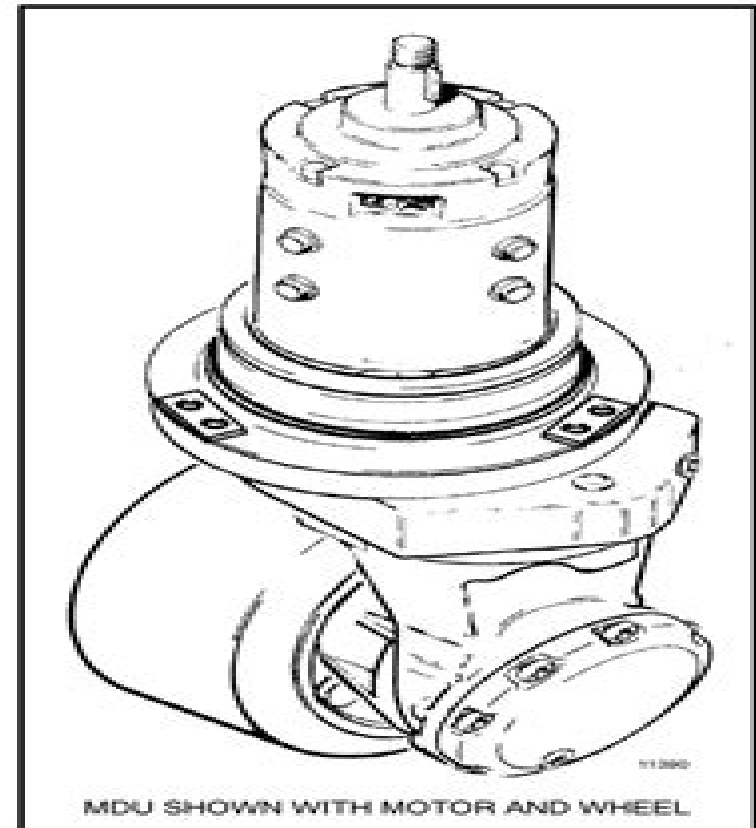
This section has a description and the repair and adjustment procedures for the parts of the master drive unit (MDU) manufactured by Hurth. This section is for the Hurth Models HFK 200 through 500. The traction motor, steering and brake repair procedures are in separate sections. The main parts of the MDU are the case, pinion (motor) and large gear set, the pinion and spiral bevel gear set, bearings, and the axle and wheel. The large ball bearing for steering is part of the top case of the MDU. The traction motor fastens to the MDU (Type A) on the following units: W40XL, W60XL, B40XL, B60XL, C60XL, T5XL, TWR, R30E, FA, FE, FS, XM, XMA, R30XM2, XMA2, XMF2, AND XMS2. The traction motor and MDU turn as a unit for steering. The traction motor fastens to an adapter ring at the MDU (Type B) on the following units: A1.00, A1.25XL, A1.50XL, (A20XL, A25XL, A30XL), N40EA, N50EA, N40ER, N45ER, N50FA, N30FR, N40FR, N45FR, R30DH, R30E, R30EA, R30EF and R30ES. The adapter ring fastens to the lift truck frame or steering axle. The MDU turns for steering and the traction motor does not turn.

**NOTE:** Early A1.00-1.50XL (A20-30XL) units have a Speth MDU. See the section **THE SPETH MASTER DRIVE UNIT, 630 SRM 363.**

There are three different types of MDUs used on the lift truck models listed. The major difference is the physical size and the top case. There are also two methods of mounting the MDU and traction motor in the lift truck. See **FIGURE 2**. Also see **NO TAG** In type A, the traction motor fastens to the MDU and turns with the MDU. In type B, the traction motor fastens to an adapter ring that is fastened to the lift truck or steering axle frame. This adapter ring is part of the large ball bearing and allows the MDU to turn on the axis of the traction motor. The traction motor does not turn with the MDU. The lower case and internal parts of these MDUs are very similar.

There are also three different Hyster Part No. for the main (lower) part of the MDU depending on the truck series. MDU Part No. 2007081 is a replacement for MDU Part No. 338600. There is also Part No. 1335340 used on the A1.00-1.50XL, A20-30XL). The axle and axle seals are different

for the MDUs, so internal parts from one cannot be used in the other. To identify the different parts, see **NO TAG** The operation is the same. MDU removal, disassembly, assembly, adjustment and installation procedures are written for all the lift truck models listed and the MDUs described.



**FIGURE 1. THE MASTER DRIVE UNIT**

### DESCRIPTION

(See **FIGURE 1.** and **FIGURE 2.**)

Six capscrews fasten the large ball bearing and MDU to the frame or axle plate. The bearing lets the

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