

Parting of engine housing

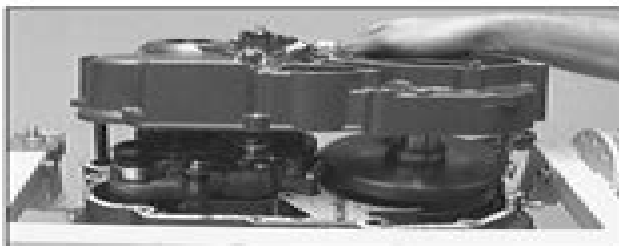
- Loosen the crankshaft locking bolt.
- Tip ignition side upwards and remove all the housing bolts.
- Release engine mount on engine repair stand.
- Lift right hand housing half with suitable tools bearing on the bosses provided, or part with a few light plastic mallet blows against the counter shaft.

!

CAUTION

!

LEVERING APART WITH A SCREW-DRIVER OR SIMILAR TOOL MUST BE AVOIDED, SINCE THE SEALING SURFACES ARE EASILY DAMAGED.



- Remove housing-half and gasket.



- Take the stop disc (1) off the main shaft (can stick to the inside of the housing).
- Take the O-ring (2) off the countershaft.
- Remove the crankshaft from the bearing by hand.



- Take the inner ring (3) of the roller bearing and the O-ring below (4) off the countershaft.



Removing the shift mechanism

- Push back slide plate (5) and pull shift shaft out of the kickstarter shaft.
- Remove allen head bolt (6) and detach locking piece.

How To Rebuild 660 Engine Manual

**United States. Superintendent of
Documents**



How To Rebuild 660 Engine Manual:

Motor's Truck & Tractor Repair Manual ,1956 Soldier's Manual United States. Department of the Army,1982
Instructions for the Operation, Care, and Repair of Main Propelling Machinery, Section 3: Reciprocating Steam Engines, Reprint, of Section 3, Chapter 7, of the Manual of Engineering Instructions United States. Navy Department. Bureau of Engineering,1923 *Instructions for the Operation, Care, and Repair of Power Boat Machinery* United States. Navy Department. Bureau of Engineering,1925 **Instructions for the Operation, Care, and Repair of Main Propelling Machinery ... Navy Department** United States. Navy Department. Bureau of Engineering,1923 Direct Support and General Support Maintenance Manual for Truck, Forklift, 6,000 Lb., Variable Reach, Rough Terrain, NSN 3930-01-158-0849 ,1993 **Trainer's Guide** United States. Department of the Army,1982 **Instructions for the Operation, Care and Repair of Storage Batteries** U.S. Bureau of Engineering,1930 Monthly Catalogue, United States Public Documents ,1995 Resources in Education ,1984

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