

5. ENGINE REMOVAL / INSTALLATION

1. ROTO-STOP® MODELS	5-1	2. FLYWHEEL BRAKE MODELS	5-3
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1. ROTO-STOP® MODELS REMOVAL

HR195 (SXA Type)

HR215 (HMA, HXA, PXA, SMA, SXA Types)

HRA215 (SXA Type)

1. Drain the gasoline from the fuel tank into an approved container (page 3-21).

⚠ WARNING

Gasoline is highly flammable and explosive. You can be burned or seriously injured when handling fuel.

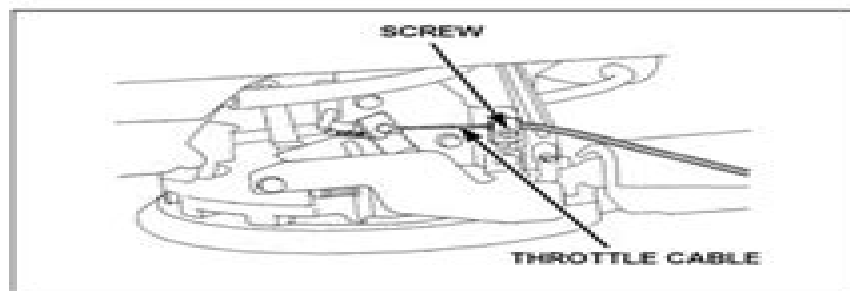
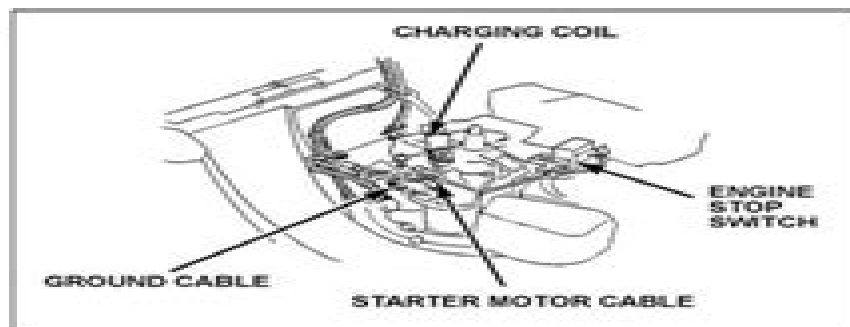
- Stop the engine and let it cool.
- Keep heat, sparks, and flame away.
- Handle fuel only outdoors.
- Wipe up spills immediately.

2. Remove the blade, blade holder, and Roto-Stop assembly (page 4-3).

3. **HR215 SMA type only:**

Disconnect the connectors of the ground cable, starter motor cable, charging coil, and engine stop switch.

4. Loosen the throttle cable clamp screw, and disconnect the cable from the engine.



Hr215 Service Manual

KJ Lindholm-Leary

A red circular graphic with a gradient, appearing as a stylized arrow or a partial circle, located to the right of the author's name.

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Table of Contents Hr215 Service Manual

1. Understanding the eBook Hr215 Service Manual
 - The Rise of Digital Reading Hr215 Service Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Hr215 Service Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Hr215 Service Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Hr215 Service Manual
 - Personalized Recommendations
 - Hr215 Service Manual User Reviews and Ratings
 - Hr215 Service Manual and Bestseller Lists
5. Accessing Hr215 Service Manual Free and Paid eBooks
 - Hr215 Service Manual Public Domain eBooks
 - Hr215 Service Manual eBook Subscription Services
 - Hr215 Service Manual Budget-Friendly Options
6. Navigating Hr215 Service Manual eBook Formats

- ePub, PDF, MOBI, and More
- Hr215 Service Manual Compatibility with Devices
- Hr215 Service Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Hr215 Service Manual
 - Highlighting and Note-Taking Hr215 Service Manual
 - Interactive Elements Hr215 Service Manual
- 8. Staying Engaged with Hr215 Service Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Hr215 Service Manual
- 9. Balancing eBooks and Physical Books Hr215 Service Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Hr215 Service Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Hr215 Service Manual
 - Setting Reading Goals Hr215 Service Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Hr215 Service Manual
 - Fact-Checking eBook Content of Hr215 Service Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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