

TI1-50 Helium Leak Detector

Purpose

TI1-50 is the universal portable automatic device with all modern leak detector's features. Tracer gas - He.

Application

TI1-50 ensures the perfect performance and accurate results of the leak checking at:
all industrial facilities (vacuum chambers, gas tanks, valves, etc.), including objects with high and unstable background level of helium
research tasks that require non-standard algorithms when working with vacuum

Key Benefits

- Large color LCD display for comfortable perception of the information about the state of leak detector and the vacuum test in text and graphic forms. The maximum time of the chart test is 8 h.
- Possibility of archiving and viewing the test results - in the leak detector and transfer to PC
- Ability to save in the memory up to 4000 test results
- Automatic tuning and calibration using internal and external control leaks
- High reliability, resistance to a sudden power outage
- Wide range of the detectable leaks
- Tracking and dynamic compensation of the helium background level
- Interfaces RS232C, RS485, allowing to connect the leak detector with an external PC, and integrate it into the automated production lines
- You can order TI1-50 with oil-free pump, and with additional accessories (probes, external forepump, vacuum-compression chamber, transport trolley, remote control unit)



TI1-50

The transport trolley
(optional)



Specifications TI1-50

Sensitivity(He), not less, $\text{m}^3 \cdot \text{Pa/s}$.

- vacuum.....
- sniffing.....

Response Time, seconds.

- vacuum.....
- sniffing (10 m).....

Forepump pumping speed, m^3/h

High vacuum pump pumping speed, l/s

Time to reach test mode (first/repeat), min.....

Power voltage, V.....

Power consumption, W.....

Dimensions, mm.....

Weight, kg.....

5×10^{-13}

1×10^{-9}

1

10 ± 1

3

60

5/1

220 ± 22

400

484x470x392

37



TI1-50 on the transport
trolley

Helium Leak Detector Manual

Duward F. Shriver, M. A. Drezdron



Helium Leak Detector Manual:

Operation and Service Manual for Helium Leak Detector Cabinet 52E420097 MCDONNELL DOUGLAS ASTRONAUTICS CO ST LOUIS MO.,1969 The purpose of the Space Technical Data Report STDR is to familiarize personnel with the operation and service instructions for the Helium Leak Detector Cabinet 52E420097 1 and 52E420097 101 The two configurations are functionally the same with the 52E420097 101 assembly incorporating a modified leak detector with ultra high sensing capabilities for hydrogen leak detection The information contained in this document pertains to both detectors however only the Helium Leak Detector will be mentioned Addendum A contains information pertaining to the Hydrogen Leak Detector which differs from that of the Helium Leak Detector The STDR presents a description of the detector its control and indicator functions and service instructions for preventive maintenance Author **Handbook of Vacuum Technology** Karl

Jousten,2016-06-14 This comprehensive standard work has been updated to remain an important resource for all those needing detailed knowledge of the theory and applications of vacuum technology The text covers the existing knowledge on all aspects of vacuum science and technology ranging from fundamentals to components and operating systems It features many numerical examples and illustrations to help visualize the theoretical issues while the chapters are carefully cross linked and coherent symbols and notations are used throughout the book The whole is rounded off by a user friendly appendix of conversion tables mathematical tools material related data overviews of processes and techniques equipment related data national and international standards guidelines and much more As a result engineers technicians and scientists will be able to develop and work successfully with the equipment and environment found in a vacuum **Industrial**

Gaseous Leak Detection Manual Orvis M. Knarr,1998 Gaseous leak detection is an important quality assurance tool in a variety of industrial operations This volume is devoted to the practical aspects of industrial gaseous leak detection explaining and illustrating the technology of leak testing small components as well as large process systems It explains the techniques of hand probing fixture design and integration of computer controlled production test lines and is written to be accessible to managers and technicians as well as engineers **The Manipulation of Air-Sensitive Compounds** Duward F. Shriver,M.

A. Drezdzon,1986-11-05 Revised to reflect the continuing and growing importance of research and development within this field The Manipulation of Air Sensitive Compounds 2nd Edition offers state of the art methods used in handling air sensitive compounds including gases Part One covers inert atmosphere techniques while Part Two treats vacuum line techniques Appendixes provide safety data information on materials used to construct apparatus and a table of vapor pressures of common volatile substances **Hydrogen Manual** ,1919 *TID.* ,1950 **Industrial Gaseous Leak Detection Manual**

Orvis M. Knarr,1998 Gaseous leak detection is an important quality assurance tool in a variety of industrial operations This volume is devoted to the practical aspects of industrial gaseous leak detection explaining and illustrating the technology of leak testing small components as well as large process systems It explains the techniques of hand probing fixture design and

integration of computer controlled production test lines and is written to be accessible to managers and technicians as well as engineers Information Circular United States. Bureau of Mines,1968 Information Circular ,1968 *Vacuum Problems and Techniques* C. E. Normand,1950 **An Investigation of Leakage of Large-diameter O-ring Seals on Spacecraft Air-lock Hatches** Otto F. Trout,1968 *Industrial Energy-conservation Manuals: Measuring and improving the efficiency of boilers* ,1982 **A Practical Guide to Gas Analysis by Gas Chromatography** John Swinley,Piet de Coning,2019-06-28 A Practical Gas Analysis by Gas Chromatography provides a detailed overview of the most important aspects of gas analysis by gas chromatography GC for both the novice and expert Authors John Swinley and Piet de Coning provide the necessary information on the selection of columns and components thus allowing the reader to assemble custom gas analysis systems for specific needs The book brings together a wide range of disparate literature on this technique that will fill a crucial gap for those who perform different types of research including lab operators separation scientists graduate students and academic researchers This highly practical up to date reference can be consulted in the lab to guide key decisions about proper setup hardware and software selection calibration analysis and more allowing researchers to avoid the common pitfalls caused by incorrect infrastructure Shows in detail how valve configurations work allowing readers to understand the building blocks of extremely complex systems Presents the complete infrastructure for setting up a gas analysis laboratory in a single source Includes a full chapter on practical analytical systems for analyzing various gas mixtures Control & Instrumentation ,1976 *High-Vacuum Technology* Marsbed H. Hablanian,2017-11-13 Offering a basic understanding of each important topic in vacuum science and technology this book concentrates on pumping issues emphasizes the behavior of vacuum pumps and vacuum systems and explains the relationships between pumps instrumentation and high vacuum system performance The book delineates the technical and theoretical aspects of the subject without getting in too deep It leads readers through the subtleties of vacuum technology without using a dissertation on mathematics to get them there An interesting blend of easy to understand technician level information combined with engineering data and formulae the book provides a non analytical introduction to high vacuum technology *The Vacuum Interrupter* Paul G. Slade,2020-11-29 Title The Vacuum Interrupter Theory Design and ApplicationShelving guide Electrical Engineering Dr Paul Slade draws from his nearly six decades of active experience to develop this second edition of The Vacuum Interrupter Theory Design and Application This book begins by discussing the design requirements for high voltage vacuum interrupters and then the contact requirements to interrupt the vacuum arc It then continues by describing the various applications in which the vacuum interrupter is generally utilized Part 1 of this book begins with a detailed review of the vacuum breakdown process It continues by covering the steps necessary for the design and the manufacture of a successful vacuum interrupter The vacuum arc is then discussed including how it is affected as a function of current An overview of the development and use of practical contact materials along with their advantages and disadvantages follows

Contact designs that are introduced to control the high current vacuum arc are also analyzed Part 2 on application begins with a discussion of the arc interruption process for low current and high current vacuum arcs It examines the voltage escalation phenomenon that can occur when interrupting inductive circuits The occurrence of contact welding for closed contacts subjected to the passage of high currents and for contacts when closing on high currents is explored The general requirements for the successful manufacture and testing of vacuum circuit breakers is then presented The general application of vacuum interrupters to switch load currents especially when applied to capacitor circuits is also given The interruption of high short circuit currents is presented along with the expected performance of the two major contact designs Owing to the ever increasing need for environmentally friendly circuit protection devices the development and application of the vacuum interrupter will only increase in the future At present the vacuum circuit breaker is the technology of choice for distribution circuits 5kV to 40 5kV It is increasingly being applied to transmission circuits 72 5kV to 242kV In the future its application for protecting high voltage DC networks is assured Audience This is a practical source book for engineers and scientists interested in studying the development and application of the vacuum interrupter Research scientists in industry and universities Graduate students beginning their study of vacuum interrupter phenomena Design engineers applying vacuum interrupters in vacuum switches vacuum contactors vacuum circuit breakers and vacuum contactors It provides a unique and comprehensive review of all aspects of vacuum interrupter technology for those new to the subject and for those who wish to obtain a deeper understanding of its science and application Scientists and engineers who are beginning their research into vacuum breakdown and aspects of the vacuum arc will find the extensive bibliography and phenomenological descriptions to be a useful introduction

Tool and Manufacturing Engineers Handbook: Quality Control and Assembly Thomas J. Drozda, Charles Wick, Raymond F. Veilleux, 1983 Quality Control and Assembly helps you meet today's competitive pressures for measuring quality making continuous quality improvements streamlining assembly and making the transition to automated assembly systems and applications

Nuclear Science Abstracts ,1966 **Monthly Catalog of United States Government Publications** ,1967 **Materials Evaluation** ,1989

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