

| Item   | Nm                                  | kg-cm   | Lb-ft   |
|--|-------------------------------------|---|---|
| Engine mount insulator bolt                      | 90 - 110                            | 900 - 1100                                    | 65 - 80                                       |
| Engine mounting bracket nuts                     | 60 - 80                             | 600 - 800                                     | 43 - 58                                       |
| Engine mounting bracket bolts                    | 60 - 80                             | 600 - 800                                     | 43 - 58                                       |
| Engine Support bracket bolt and nut              | 55 - 65                             | 550 - 650                                     | 40 - 47                                       |
| Front roll stopper bracket to cross member bolts | 40 - 55                             | 400 - 550                                     | 29 - 40                                       |
| Front roll stopper insulator bolt and nut        | 50 - 65                             | 500 - 650                                     | 36 - 47                                       |
| Rear roll stopper bracket to cross member bolts  | 50 - 65                             | 500 - 650                                     | 36 - 47                                       |
| Rear roll stopper insulator bolt and nut         | 50 - 65                             | 500 - 650                                     | 36 - 47                                       |
| Transaxle mounting bracket bolts                 | 60 - 80                             | 600 - 800                                     | 43 - 58                                       |
| Transaxle mounting insulator bolt                | 90 - 110                            | 900 - 1100                                    | 65 - 80                                       |
| Air conditioner compressor to bracket            | 23 - 27                             | 230 - 270                                     | 17 - 20                                       |
| Power steering oil pump to bracket               | 35 - 45                             | 350 - 450                                     | 25 - 33                                       |
| Front exhaust pipe to exhaust manifold           | 30 - 40                             | 300 - 400                                     | 22 - 29                                       |
| Rocker cover bolt                                | 8 - 10                              | 80 - 100                                      | 6 - 7   |
| Center cover bolt                                | 4 - 5                               | 40 - 50                                       | 3 - 3.6                                       |
| Camshaft sprocket bolt                           | 80 - 100                            | 800 - 1000                                    | 58 - 72                                       |
| Camshaft bearing cap bolt                        | 19 - 21                             | 190 - 210                                     | 14 - 15                                       |
| Crankshaft position sensor                       | 10 - 13                             | 100 - 130                                     | 7 - 9   |
| Throttle body stay                               | 15 - 22                             | 150 - 220                                     | 11 - 16                                       |
| Air cleaner body installation bolt               | 8 - 10                              | 80 - 100                                      | 6 - 7   |
| Crankshaft sprocket bolt                         | 110 - 130                           | 1100 - 1300                                   | 80 - 94                                       |
| Damper pulley to crankshaft sprocket             | 20 - 30                             | 200 - 300                                     | 14 - 22                                       |
| Cylinder head bolt (cold engine)                 |                                     |   |   |
| With new parts                                   | 63+Release all<br>bolts +20+90°+90° | 630+Release all<br>bolts + 200 + 90°<br>+ 90° | 46 + Release<br>all bolts + 14 +<br>90° + 90° |
| Without new parts.                               | 20 + 90° + 90°                      | 200 + 90° + 90°                               | 14 + 90° + 90°                                |
| Intake manifold stay                             | 18 - 25                             | 180 - 250                                     | 13 - 18                                       |
| Tension pulley bracket bolt                      | 23 - 27                             | 230 - 270                                     | 17 - 20                                       |
| Auto tensioner bolt                              | 20 - 27                             | 200 - 270                                     | 14 - 20                                       |
| Tensioner pulley bolt                            | 43 - 55                             | 430 - 550                                     | 31 - 40                                       |
| Idler pulley bolt                                | 30 - 42                             | 300 - 420                                     | 22 - 30                                       |
| Front exhaust pipe clamp bolt                    | 20 - 30                             | 200 - 300                                     | 14 - 22                                       |
| Oil pan (lower and upper)                        | 10 - 12                             | 100 - 120                                     | 7 - 9   |
| Oil pan drain plug                               | 35 - 45                             | 350 - 450                                     | 25 - 33                                       |
| Oil screen                                       | 15 - 22                             | 150 - 220                                     | 11 - 16                                       |
| Oil pump sprocket nut                            | 50 - 60                             | 500 - 600                                     | 36 - 43                                       |
| Oil pressure switch                              | 8 - 12                              | 80 - 120                                      | 6 - 9   |
| Oil filter bracket bolt                          | 20 - 27                             | 200 - 270                                     | 14 - 20                                       |
| Oil pump cover bolt                              | 15 - 18                             | 150 - 180                                     | 11 - 13                                       |
| Oil seal case bolt                               | 10 - 12                             | 100 - 120                                     | 7 - 9   |
| Plug cap   | 20 - 27                             | 200 - 270                                     | 14 - 20                                       |
| Front case bolt (M6)                             | 20 - 27                             | 200 - 270                                     | 14 - 20                                       |
| Driven gear bolt                                 | 34 - 40                             | 340 - 400                                     | 25 - 29                                       |

# Head Torque Specification For 2003 Hyundai Sonata

**RJ Alexander**



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