

# SPECIFICATIONS

## QX SERIES ENGINE

### GENERAL DATA

Bore and Stroke	See Page 1
No. of Cylinders	6
N. A. C. C. Rated Horsepower	See Page 1
Piston Displacement	See Page 1
Rotation—Clockwise Standard, Looking at Cranking End.	
Firing Order—1-5-3-6-2-4.	
Counter-Clockwise Rotation—Optional—Looking at Cranking End.	
Firing Order—1-4-2-6-3-5.	

### MAIN BEARINGS (PRECISION TYPE)

Material—thin hollow, steel or brass back shell.	
No. of Bearings	7
Bearing Diameter	2 $\frac{1}{2}$ "
Bearing Length (Front 3)	1 $\frac{1}{4}$ "
Bearing Length (Center 4)	1 $\frac{1}{4}$ "
Bearing Length (Rear 7)	1 $\frac{1}{4}$ "
Bearing Length (Int. 2-3-5-6)	1 $\frac{1}{4}$ "

### CAMSHAFT

Material—Machined steel forging, case hardened.	
Drive	Helical Gear
No. of Bearings	4
Diameter of All Bearings	1 $\frac{1}{4}$ "
Length (Front and Rear)	1 $\frac{1}{4}$ "
Length (2-3)	$\frac{1}{4}$ "
Location—Right Hand Side Looking at Flywheel.	

### CONNECTING ROD

Material—Heat treated nickel chrome molybdenum steel.	
Connecting Rod Bearing Diameter	2"
Connecting Rod Bearing Length	1 $\frac{1}{4}$ "
Connecting Rod Length, c to c	2"

### MISCELLANEOUS

Cylinder and Crankcase	Cast Integral
Cylinder Head—"L" type, detachable.	
Crankshaft—Surface hardened by electric induction process.	
Piston—Aluminum alloy or cast iron.	
Piston Pin— $\frac{1}{2}$ " Dia. steel.	
Specifications of other items will be found under "Descriptions and Maintenance".	

# Hercules Qxld5 Service Manual

**Yan Bai**



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