

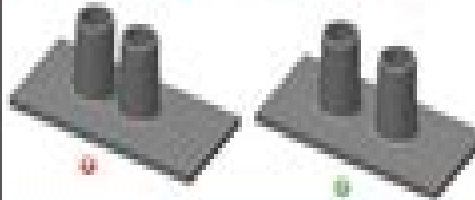
10 Boss Design Guidelines in Plastic Parts Design

1. Min Radius at Base of Boss



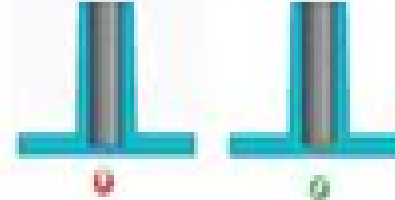
0.25 to 0.5 times nominal wall thickness.

2. Spacing between Bosses



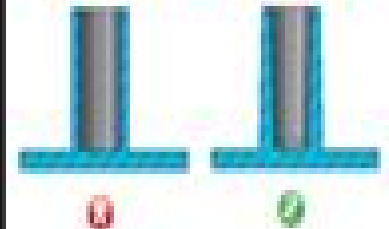
at least 2 times the nominal wall thickness

3. Radius at Base of Hole



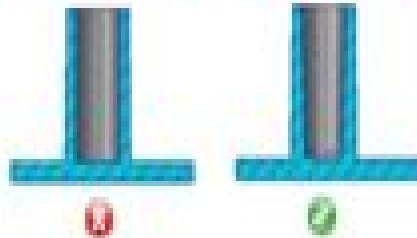
0.25 to 0.5 times nominal wall thickness

4. Min Draft for Boss OD



> Or = 0.5 degrees

5. Minimum Draft for Boss ID



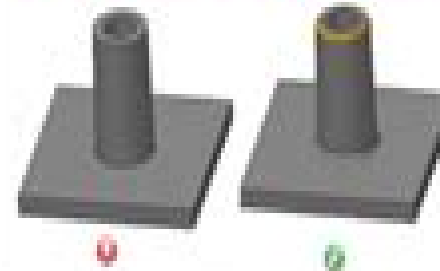
greater than or equal to 0.25 degree

6. Boss Height to OD Ratio

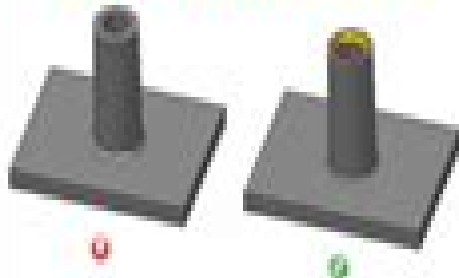


less than 3 times the outer diameter.

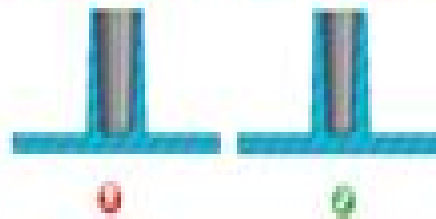
7. Min Radius at Tip of Boss



8. Chamfer at top of Boss

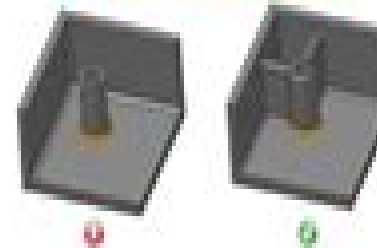


9. Wall Thickness of Boss



50-60% of the nominal wall thickness

10. Standalone Boss



Add ribs around the boss

Hayward Plastic Design Guide

H. T. Wycis



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Designing with Plastics and Composites: A Handbook Donald Rosato, 2013-04-18 For some time there has been a strong need in the plastic and related industries for a detailed practical book on designing with plastics and composites reinforced plastics This one source book meets this criterion by clearly explaining all aspects of designing with plastics as can be seen from the Table of Contents and Index It provides information on what is ahead as well as today's technology It explains how to interrelate the process of meeting design performance requirements with that of selecting the proper plastic and manufacturing process to make a product at the lowest cost This book has been prepared with an awareness that its usefulness will depend greatly upon its simplicity The overall guiding premise has therefore been to provide all essential information Each chapter is organized to best present a methodology for designing with plastics and composites of industrial designers whether in engineering This book will prove useful to all types or involved in products molds dies or equipment and to people in new product ventures research and development marketing purchasing and management who are involved with such different products as appliances the building industry autos boats electronics furniture medical recreation space vehicles and others In this handbook the basic essentials of the properties and processing behaviors of plastics are presented in a single source intended to be one the user will want to keep within easy reach Handbook of Plastic Processes Charles

A. Harper, 2006-05-26 An outstanding and thorough presentation of the complete field of plastics processing Handbook of Plastic Processes is the only comprehensive reference covering not just one but all major processes used to produce plastic products helping designers and manufacturers in selecting the best process for a given product while enabling users to better understand the performance characteristics of each process The authors all experts in their fields explain in clear concise and practical terms the advantages uses and limitations of each process as well as the most modern and up to date technologies available in their application Coverage includes chapters on Injection molding Compression and transfer molding Sheet extrusion Blow molding Calendering Foam processing Reinforced plastics processing Liquid resin processing Rotational molding Thermoforming Reaction injection molding Compounding mixing and blending Machining and mechanical fabrication Assembly finishing and decorating Each chapter details a particular process its variations the equipment used the range of materials utilized in the process and its advantages and limitations Because of its increasing impact on the industry the editor has also added a chapter on nanotechnology in plastics processing **Handbook of Food Processing, Two**

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web if the meaning is not exactly the same the words have very similar meanings in the context when two words are

synonyms of one another we call them synonymous words let us take the example of the word jump the words leap bounce

hop are all synonymous to jump i e they have the same or very similar meanings