






ES = Upper deviation (HOLE)

EI = Lower deviation (HOLE)

## Clearance fits

Tolerances  
to scale

 HOLE shaft H11	c11 ES EI es ei
 H9	d10 ES EI es ei
 H9	e9 ES EI es ei
 H8	f7 ES EI es ei
 H7	g6 ES EI es ei

Over	To	H11	c11	H9	d10	H9	e9	H8	f7	H7	g6
mm	mm	+0-001 mm	+0-001 mm	+0-001 mm	+0-001 mm	+0-001 mm	+0-001 mm	+0-001 mm	+0-001 mm	+0-001 mm	+0-001 mm
—	3	+60 0	-60 -120	+25 0	-20 -60	+25 0	-14 -34	+14 0	-4 -14	+10 0	-3 -8
3	6	+75 0	-70 -145	+30 0	-30 -78	+30 0	-20 -35	+18 0	-10 -20	+12 0	-4 -12
6	10	+90 0	-80 -170	+34 0	-40 -78	+34 0	-25 -41	+22 0	-13 -23	+13 0	-5 -14
10	18	+110 0	-95 -205	+43 0	-30 -120	+43 0	-32 -72	+27 0	-14 -24	+18 0	-6 -17
18	30	+130 0	-110 -240	+52 0	-45 -149	+52 0	-40 -92	+33 0	-16 -26	+21 0	-7 -20
30	40	+160 0	-120 -280	+62 0	-80 -180	+62 0	-50 -112	+39 0	-22 -32	+25 0	-9 -23
40	50	+160 0	-130 -290								
50	65	+190 0	-140 -330								
65	80	+190 0	-150 -340	+74 0	-100 -220	+74 0	-60 -134	+44 0	-30 -40	+30 0	-10 -29
80	100	+220 0	-170 -390								
100	120	+220 0	-180 -400	+87 0	-120 -260	+87 0	-72 -159	+54 0	-34 -44	+35 0	-12 -34
120	140	+230 0	-200 -420								
140	160	+230 0	-210 -460	+100 0	-145 -305	+100 0	-84 -183	+63 0	-45 -55	+40 0	-14 -39
160	180	+230 0	-230 -480								
180	200	+260 0	-240 -520								
200	225	+290 0	-260 -530	+113 0	-170 -335	+113 0	-100 -213	+72 0	-50 -60	+44 0	-15 -43
225	250	+290 0	-280 -570								
250	280	+320 0	-300 -620	+130 0	-190 -400	+130 0	-110 -240	+81 0	-54 -108	+52 0	-17 -49
280	315	+320 0	-330 -650								
315	355	+360 0	-360 -720	+140 0	-210 -440	+140 0	-125 -265	+89 0	-62 -119	+57 0	-18 -54
355	400	+360 0	-400 -760								
400	450	+400 0	-440 -840	+155 0	-230 -480	+155 0	-135 -290	+97 0	-68 -131	+63 0	-20 -50
450	500	+400 0	-480 -880								

# Imperial Hole Tolerance Guide

**G Orfield**



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