

FOUR-SPEED TRANSMISSION (MUNCIE)

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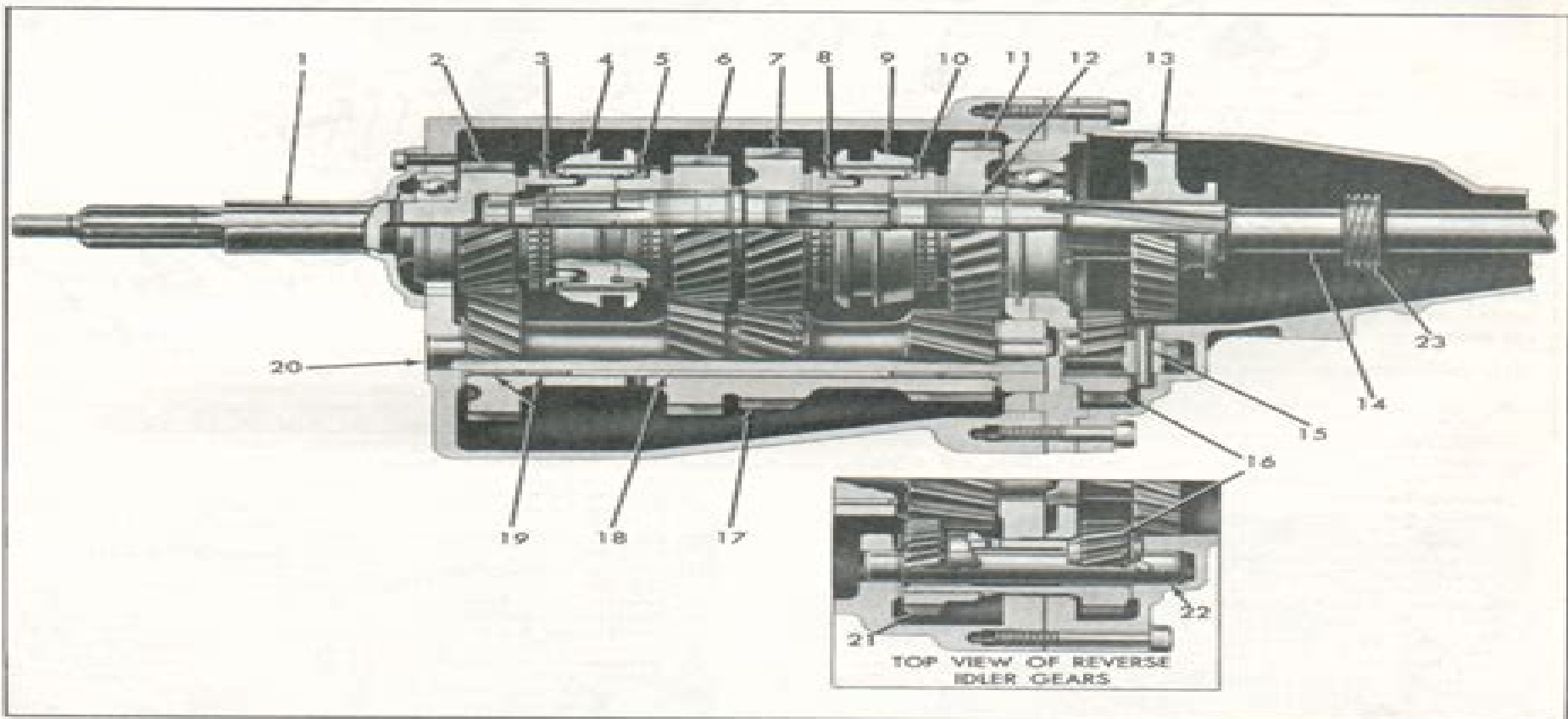


Fig. 1M—Four-Speed Transmission Cross Section (Close Ratio Shown)

- | | | | |
|---|---|-------------------------------|---|
| 1. Bearing Retainer | 6. Third Speed Gear | 11. First Speed Gear | 18. Countershaft Bearing Roller Spacer |
| 2. Main Drive Gear | 7. Second Speed Gear | 12. First Speed Gear Sleeve | 19. Countershaft Bearing Roller |
| 3. Fourth Speed Synchronizing Ring | 8. Second Speed Synchronizing Ring | 13. Reverse Gear | 20. Countershaft Reverse Idler Gear (Front) |
| 4. Third and Fourth Speed Clutch Assembly | 9. First and Second Speed Clutch Assembly | 14. Mainshaft Roll Pin | 21. Reverse Idler Gear (Rear) |
| 5. Third Speed Synchronizing Ring | 10. First Speed Synchronizing Ring | 15. Reverse Idler Shaft | 22. Reverse Idler Shaft |
| | | 16. Reverse Idler Gear (Rear) | 23. Speed Drive Gear |
| | | 17. Countergear | |

Muncie Transmission Manual

Paul Cangialosi



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