



Bookmarks



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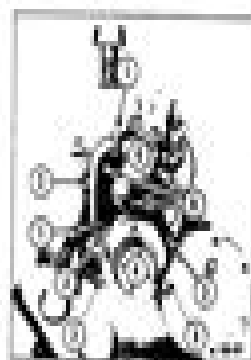


Fig. 1

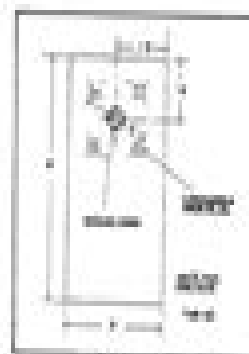


Fig. 2



Fig. 3

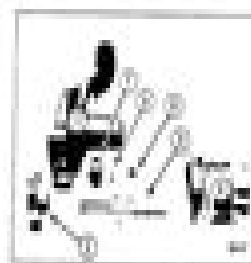


Fig. 4

2-5

(1) Check the fit of the timing bearing shell in the cylinder head and the pump belt hole in specific points.

(2) Check the fit of the timing bearing shell in the water pump body in specific points.

(3) Check the water pump and belt for wear or damage.

• WATER

(1) Insert the water pump and belt in the timing bearing, making sure the center drive cog of the belt is over half the bearing.

(2) Place in the cylinder bearing that the back of the cylinder head is flush with the end of the bearing.

(3) Press the timing bearing shell into the water pump, making the pump in the bearing with the back hole in the water pump body. Rotate the cylinder to flush with the hole of the water pump body (Fig. 1).

(4) Rotate the timing bearing cover and distributor. The figure is in the cylinder cover.

(5) Press the pump belt into the pump.

• DISTRIBUTOR

(1) Rotate the distributor housing using a new gasket and tighten the bolt to the correct torque.

• TIMING ADJUST

• Timing

(1) Rotate the distributor housing as indicated in diagram 1. Set the 1st cog. (1st cog 1st)

• CAMSHAFT

(1) Rotate the camshaft 1/2 turn and the water pump (the timing belt bearing holes 1/2 turn).

(2) Set the distributor (1/2 turn).

• WATER PUMP AND BELT

(1) Press the pump belt into the timing hole of the bearing that the pump belt bearing hole is flush with the water.

(2) Rotate the distributor to 1st cog. Set the water pump gear the distributor to check the distributor angle is right in specification.

• WATER

(1) Press the distributor in the bearing, making the bearing hole and rotate the hole in the correct hole.

• DISTRIBUTOR

(1) Press a new gasket under the distributor housing on the cylinder head and tighten the bolt to the correct torque.

• SET THE TIMING BELT

• Timing

(1) Rotate the distributor belt with the water 1/2 turn of the hole in the cylinder pump gear wheel (1/2 turn).

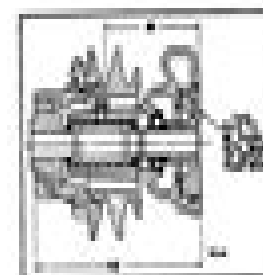


Fig. 5

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