

**Note:** 402D-05 and 403D-07 engines have two seat washers. The seat washers are different diameters. The 403D-11, 403D-15, 403D-15T, 403D-17, 404D-15, 404D-22, 404D-22T and 404D-22TA engines have one seat washer.

3. Apply a bead of Tooling (A) to the first two threads of the fuel injector that engage into the cylinder head. The bead should have a diameter of 2 mm (0.08 inch) and a length of 6 mm (0.25 inch).

**Note:** Ensure that Tooling (A) does not cover the body of the fuel injector below the threads.

4. Install fuel injector (1) into the cylinder head. Use a deep socket to tighten the fuel injector to a torque of 64 N·m (47 lb ft).

**End By:**

- a. Install the fuel injection lines. Refer to Disassembly and Assembly, "Fuel Injection Lines - Remove and Install".

102640771

## Turbocharger - Remove and Install

### Removal procedure

**NOTICE**

Care must be taken to ensure that fluids are contained during performance of inspection, maintenance, testing, adjusting and repair of the product. Be prepared to collect the fluid with suitable containers before opening any compartment or disassembling any component containing fluids.

Dispose of all fluids according to local regulations and mandates.

**NOTICE**

Keep all parts clean from contaminants.

Contaminants may cause rapid wear and shortened component life.

**Note:** Plug and cap all open ports and tube assemblies.

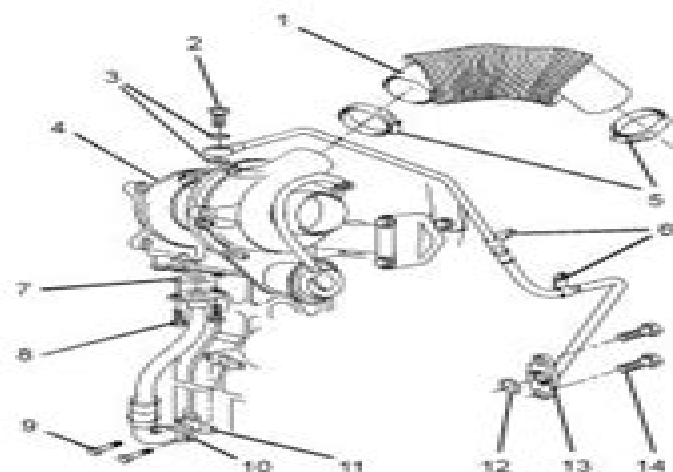


Illustration 21

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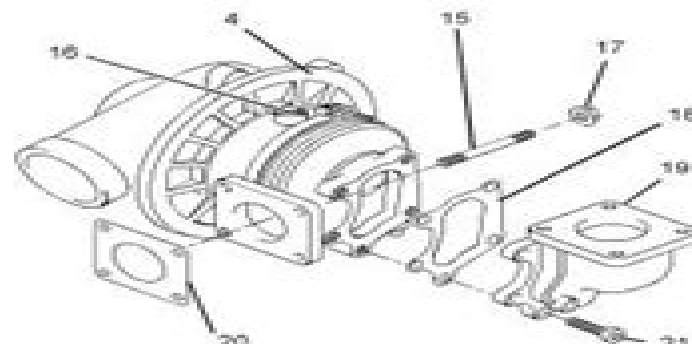


Illustration 22

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1. Loosen hose clamps (5) and remove air inlet hose (1).
2. Remove allen head screws (21) and remove exhaust elbow (19) from turbocharger (4). Remove gasket (18) from the turbocharger.

# Gq Service Manual

**J Dewey**



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